

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 23J (.1540") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 23J \(.1540"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891123154
- Mfr. No.: 012423
- Bit Size: 0.1540
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124230

## **Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions to ensure the safe and effective use of these precision engineered tools. Please read this guide carefully before use to maximize safety and performance.

## General Safety Guidelines

- Ensure that you are familiar with all safety instructions before operating the drill.
- Always wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Keep the work area clean and well lit to prevent accidents.
- Store drills in a safe location, out of reach of children and vulnerable individuals.
- Regularly inspect the drill for any signs of wear or damage before use. Do not use a damaged drill.
- Follow all local regulations regarding the use and disposal of tools and materials.

## Specific Safety Precautions for Use

- Use the drill only for its intended purpose, specifically for drilling in metal, plastics, and similar materials.
- Always secure the workpiece properly before drilling to prevent movement.
- Do not apply excessive force while drilling; let the drill do the work.
- Avoid distractions while operating the drill to maintain focus.
- Keep hands and other body parts away from the drill bit while in operation.
- If the drill binds or stalls, turn it off immediately and assess the situation before proceeding.
- Do not wear loose clothing or jewelry that could become entangled in the drill.
- Ensure that the drill bit is properly installed and tightened before use.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials.
- Ensure that the drill is clean and free of debris.

### 2. Installing the Drill Bit:

- Select the appropriate wire gauge drill bit for your task.
- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to hold the drill bit in place.

### 3. Setting Up the Workpiece:

- Place the workpiece on a stable surface.
- Use clamps or a vise to secure the workpiece if necessary.

### 4. Drilling:

- Position the drill perpendicular to the surface of the workpiece.
- Start the drill at a low speed to create a pilot hole if necessary.
- Gradually increase the speed as you drill deeper.

- Monitor the drill's performance and adjust pressure as needed.

#### **5. After Use:**

- Turn off the drill and unplug it from the power source.
- Allow the drill bit to cool before handling.
- Clean the drill and store it in a safe place.

## **Disposal Instructions**

- Dispose of any worn or damaged drill bits according to local regulations.
- Do not dispose of tools in regular household waste. Check for local recycling programs or hazardous waste disposal sites.
- Ensure that all packaging materials are disposed of responsibly.

## **Contact Information for Further Support**

For any safety inquiries or additional support, please consult your local Triumph Twist Drill Co. representative or authorized dealer.

Thank you for prioritizing safety while using the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Your careful attention to these guidelines will help ensure a safe and productive experience.

# About Us

## Brownells UK

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