

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 22J (.1570") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 22J \(.1570"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891122157
- Mfr. No.: 012422
- Bit Size: 0.1570
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124223

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this document carefully and follow all safety guidelines to prevent accidents and ensure optimal performance.

## General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection when operating drills.
- Ensure that your work area is clean, welllit, and free of any hazards that could cause accidents.
- Keep the drill bits away from children and unauthorized users.
- Do not use the drills for purposes other than intended.
- Regularly inspect the drills for any signs of damage or wear. Do not use damaged tools.
- Be aware of your surroundings while drilling to avoid injury from unexpected hazards.

## Specific Safety Precautions for Use

- **HighSpeed Steel (HSS) Construction:** Handle with care, as the cutting edges are sharp and can cause injury.
- **JobberLength Design:** Ensure the drill is properly secured in the drill chuck to prevent slippage during operation.
- **Wire Gauge Sizing:** Use the appropriate size drill bit for your application to avoid excessive force and potential breakage.
- **PrecisionCut Edges:** Avoid lateral pressure on the drill bit to prevent chipping or breaking.
- **Heat Generation:** Allow the drill bit to cool down if it becomes excessively hot during use to prevent burns.
- **Storage:** Store the drills in a dry place, away from moisture and extreme temperatures, to maintain their quality and performance.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that the drill is unplugged or the battery is removed before changing drill bits.
- Select the appropriate wire gauge drill bit for your task.

### 2. Installing the Drill Bit:

- Open the drill chuck by turning it counterclockwise.
- Insert the drill bit into the chuck, ensuring it is seated properly.
- Tighten the chuck by turning it clockwise until the drill bit is securely held in place.

### 3. Operating the Drill:

- Plug in the drill or insert the battery.
- Position the drill perpendicular to the work surface for straight drilling.
- Start the drill at a low speed to create a pilot hole, then increase speed as needed.
- Apply steady, even pressure while drilling; do not force the drill.
- If the drill bit binds or stalls, stop the drill immediately and assess the situation.

#### **4. PostUse Care:**

- After use, clean the drill bit to remove any debris or residue.
- Store the drill bits in their designated case or holder to prevent damage.
- Regularly check for wear and tear, replacing any damaged bits as necessary.

## **Disposal Instructions**

- Dispose of drill bits and tools in accordance with local regulations.
- Do not dispose of in regular household waste. Check with local authorities for proper disposal methods.
- Recycle materials when possible to minimize environmental impact.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please refer to the product packaging or contact your retailer for support.

By following these guidelines, you can ensure safe and effective use of the JOBBER LENGTH WIRE GAUGE DRILLS. Your safety is our priority. Thank you for your attention to these important instructions.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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