

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 20J (.1610") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 20J \(.1610"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891120161
- Mfr. No.: 012420
- Bit Size: 0.1610
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124209

## **Item details**

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills
- About Us

# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions and guidelines to ensure safe and effective use of these precision engineered tools. Please read this document carefully before using the product.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the drill by following all instructions. This product is designed for nonfood applications and is compliant with EU safety standards.
- **Enhanced Recalls:** Stay informed about any recall notices. If you receive a recall notice, follow the instructions provided for safe remedy.
- **Online Shopping:** When purchasing online, ensure that the platform meets the same safety requirements as physical stores.
- **Special Consumer Focus:** Extra precautions should be taken when the product is used by vulnerable groups, including children.
- **EU Contact Point:** For safety inquiries, ensure you have access to an EU based contact point.
- **Rapid Alerts:** Be aware of the Safety Gate system for updates on any unsafe products.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety glasses and gloves, to protect against debris and sharp edges.
- **Work Area Safety:** Ensure your work area is clean, well lit, and free from distractions. Keep bystanders at a safe distance.
- **Tool Inspection:** Before use, inspect the drill for any signs of damage or wear. Do not use if any parts are damaged.
- **Proper Handling:** Always handle the drill with care. Avoid dropping or mishandling the tool.
- **Avoid Overexertion:** Do not apply excessive force while drilling. Allow the drill to do the work to prevent breakage and injury.
- **Secure Workpiece:** Always secure the workpiece properly before drilling to prevent movement during use.

## Instructions for Installation and Usage

- **Setup:**

- Ensure the drill is compatible with your drill press or handheld drill.
- Insert the drill bit securely into the chuck of the drill.
- Tighten the chuck to prevent slippage during operation.

- **Usage:**

- Set the drill to the appropriate speed for the material being drilled.
- Mark the drilling point clearly on the workpiece.
- Position the drill bit at the marked point and start the drill slowly to create a pilot hole.
- Gradually increase speed as needed, maintaining control of the drill.
- If the drill binds or stalls, stop immediately and assess the situation before continuing.
- After completing the drilling task, turn off the drill and remove the drill bit carefully.

## Disposal Instructions

- **Disposal of the Drill:** When the drill is no longer in use, dispose of it in accordance with local regulations regarding metal and electronic waste.
- **Recycling:** Consider recycling the drill if possible. Check with local recycling facilities for proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the manufacturer's contact information provided at the time of purchase.

By following these safety guidelines and instructions, you can ensure a safe and effective experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety.

# About Us

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