

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 19J (.1660") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 19J \(.1660"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891119166
- Mfr. No.: 012419
- Bit Size: 0.1660
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124193

Item details

Made in USA

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Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides important safety instructions to ensure the safe use and maintenance of these precisionengineered tools. Please read this guide carefully to understand the necessary precautions and procedures to follow.

General Safety Guidelines

- Always use the drills in accordance with the manufacturer's instructions.
- Ensure that the work area is well lit and free from clutter to prevent accidents.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against debris and sharp edges.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for any signs of damage or wear before use.
- Report any unsafe products or accidents to the relevant authorities and check for recall updates on the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Use the correct drill size for your project to avoid excessive force and potential breakage.
- Ensure that the drill is securely held in the drill chuck before use.
- Do not exceed the recommended RPM for the drill bit to prevent overheating and possible injury.
- Avoid applying excessive pressure while drilling; let the drill do the work.
- Do not use the drill on materials that are not suitable for this type of tool.
- Always maintain a firm grip on the drill and keep your hands away from the rotating bit.
- If the drill bit becomes stuck, turn off the drill and carefully remove it without forcing.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate wire gauge drill for your task.
- Ensure the drill is clean and free from debris.
- Check that the drill bit is properly secured in the chuck.

2. Setting Up:

- Position the material to be drilled securely on a stable surface.
- Mark the drilling point clearly to ensure accuracy.

3. Drilling:

- Start the drill at a low speed to create a pilot hole.
- Gradually increase the speed as needed, maintaining control of the drill.
- Apply consistent pressure while drilling, avoiding jerky movements.
- Once the hole is complete, slowly withdraw the drill while it is still rotating to prevent snagging.

4. Post Use:

- Turn off the drill and unplug it if applicable.

- Clean the drill bit and store it in a safe, dry place.
- Inspect the drill for any damage after use.

Disposal Instructions

- Dispose of any damaged drills or bits in accordance with local regulations.
- Do not dispose of the drills in regular household waste.
- Consider recycling options for metal components where available.

Contact Information for Further Support

For safety inquiries or additional support, please refer to the manufacturer's contact information provided with your product packaging or visit the official website.

By following these safety instructions, you can ensure a safe and effective experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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