

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 18J (.1695") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 18J \(.1695"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891118169
- Mfr. No.: 012418
- Bit Size: 0.1695
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124186

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precisionengineered tools are designed to provide reliable performance for various drilling tasks. This safety instruction guide is designed to ensure the safe and effective use of these drills in compliance with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before use.

## General Safety Guidelines

- **Product Safety:** Ensure the safe use of the Jobber Length Wire Gauge Drills by following all instructions and safety precautions outlined in this guide.
- **Enhanced Recalls:** Be aware of standardized recall notices. If you receive any communication regarding recalls, follow the instructions provided.
- **Online Shopping:** If purchasing online, ensure that the seller meets all safety requirements. Confirm that the product is genuine and complies with safety standards.
- **Special Consumer Focus:** Extra care should be taken when these drills are used near vulnerable individuals, such as children. Keep tools out of reach.
- **EU Contact Point:** For any safety inquiries, please refer to the product packaging or the manufacturer's website for contact information.
- **Rapid Alerts:** Stay informed about unsafe products by checking updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, such as safety glasses and gloves, when using the drills.
- **Work Area:** Ensure your work area is clean, welllit, and free of distractions. Keep all tools organized and within reach.
- **Tool Inspection:** Before each use, inspect the drill for any signs of damage. Do not use a damaged drill.
- **Proper Handling:** Always handle drills with care. Avoid using excessive force during drilling to prevent breakage.
- **Avoid Contact:** Keep hands and other body parts away from the drill bit while in operation.
- **Secure Workpieces:** Always secure the workpiece properly to prevent movement during drilling.
- **Electrical Safety:** If using a power drill, ensure that the electrical connections are safe and meet the required standards.

## Instructions for Installation and Usage

### 1. Preparation:

- Choose the appropriate wire gauge size for your drilling task.
- Ensure you have the correct drill bit holder or chuck compatible with the drill.

### 2. Installation:

- Insert the drill bit into the drill chuck.
- Tighten the chuck securely to ensure the drill bit is held firmly in place.

### 3. Drilling:

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to ensure control.
- Gradually increase the speed as needed.
- Apply consistent pressure, allowing the drill to do the work without forcing it.

#### 4. **PostUse Care:**

- After use, remove the drill bit from the chuck and clean it thoroughly.
- Store the drill in a safe, dry place away from moisture and extreme temperatures.

## **Disposal Instructions**

- **General Disposal:** Dispose of any damaged or wornout drills in accordance with local regulations.
- **Recycling:** If possible, recycle the drill materials according to local recycling guidelines to minimize environmental impact.
- **Hazardous Waste:** If the drill has any hazardous components, follow your local hazardous waste disposal regulations.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the manufacturer's website or packaging for further support details.

By following these safety instructions, you can ensure a safe and effective experience while using the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Always prioritize safety and consult this guide whenever needed. Thank you for your attention to these important safety measures.

# About Us

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