

# JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

## JOBBER LENGTH WIRE GAUGE DRILL 15J (.1800") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 15J \(.1800"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891115180
- Mfr. No.: 012415
- Bit Size: 0.1800
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124155

**Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. This safety instruction guide provides essential information to ensure safe and effective use of the drills, in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the product instructions before use.
- Ensure that the drill bits are used in accordance with their intended purpose.
- Keep the work area clean and well lit to prevent accidents.
- Use personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection as needed.
- Store the drills in a dry place, away from moisture and extreme temperatures.
- Regularly inspect the drills for any signs of wear or damage before use.
- Dispose of any damaged or worn out drills properly.

## Specific Safety Precautions for Use

- Ensure that the drill bit is securely attached to the drill before starting.
- Do not exceed the recommended speed for the drill bit to avoid overheating and breakage.
- Always use the drill in a stable position to prevent slips and accidents.
- Avoid applying excessive force when drilling; let the drill do the work.
- Keep hands and other body parts away from the drill bit while in operation.
- Do not attempt to catch a falling drill bit; let it fall to the ground.
- Be aware of the material you are drilling and adjust your technique accordingly to prevent kickback.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the workpiece is securely clamped or held in place.

### 2. Attaching the Drill Bit:

- Select the appropriate wire gauge drill bit size for your task.
- Insert the drill bit into the chuck of the drill and tighten securely.

### 3. Setting Up the Drill:

- Adjust the drill speed according to the material being drilled.
- Ensure the drill is in a stable position and that the workpiece is secure.

### 4. Drilling:

- Position the drill bit at the desired drilling point.
- Start the drill and gradually apply pressure to the workpiece.
- Maintain a steady hand and keep the drill perpendicular to the surface.

## **5. Finishing:**

- Once the hole is drilled, release the trigger and allow the drill to come to a complete stop.
- Remove the drill bit from the workpiece carefully.
- Clean the area of any debris or shavings.

## **Disposal Instructions**

- Dispose of any damaged or worn drill bits in accordance with local regulations.
- Do not dispose of drill bits in regular household waste; consider recycling options if available.
- Follow local guidelines for the disposal of metal products.

## **Contact Information for Further Support**

For any inquiries regarding safety or product performance, please refer to the manufacturer's contact details, which can be found on the product packaging or the official website.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective drilling experience with the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Remember to always prioritize safety and report any unsafe products or incidents to the relevant authorities. Thank you for your attention, and happy drilling!

# About Us

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