

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 14J (.1820") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 14J \(.1820"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891114182
- Mfr. No.:
- Bit Size: 1820
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124148

## **Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for gunsmiths, machinists, and professionals who require reliable performance in detailed drilling tasks. This guide provides essential safety instructions to ensure safe and effective use of the drills, in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the safety instructions before using the drills.
- Ensure that the workspace is clean, well lit, and free from hazards.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, to protect against debris and sharp edges.
- Keep the drills out of reach of children and unauthorized users.
- Do not use the drills for purposes other than their intended use.
- Regularly inspect the drills for any signs of damage or wear before use.
- If the drill shows signs of damage, do not use it and contact a qualified professional for assessment.

## Specific Safety Precautions for Use

- Ensure that the drill bit is securely attached to the drill before use.
- Always use the drill at the recommended speed settings to prevent overheating and damage.
- Avoid applying excessive force when drilling; let the drill do the work to maintain control and accuracy.
- Use clamps or a vice to secure the workpiece to prevent movement during drilling.
- Keep hands and other body parts away from the drill bit and the drilling area while in operation.
- If the drill bit becomes stuck, turn off the drill and remove the workpiece from the drill before attempting to free it.
- Do not leave the drill unattended while it is in operation.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate wire gauge drill bit for your task.
- Ensure the drill is unplugged or powered off before changing the bit.

### 2. Installation of the Drill Bit:

- Open the chuck of the drill by rotating it counterclockwise.
- Insert the drill bit into the chuck until it is fully seated.
- Tighten the chuck by rotating it clockwise until the bit is securely held.

### 3. Setting Up the Workpiece:

- Secure the workpiece using clamps or a vice to prevent movement.
- Mark the drilling location clearly to ensure precision.

### 4. Using the Drill:

- Plug in or power on the drill.

- Position the drill bit over the marked location on the workpiece.
- Gradually apply pressure to start drilling, maintaining a steady and controlled motion.
- Once the hole is drilled, release the pressure and turn off the drill before removing it from the workpiece.

#### 5. **PostUsage:**

- Clean the drill and work area after use.
- Store the drills in a safe, dry location away from children and pets.

## **Disposal Instructions**

- Dispose of the drill and any broken parts in accordance with local regulations for electronic waste.
- Do not dispose of the drill in regular household waste.
- Check with local authorities for specific disposal guidelines on highspeed steel products.

## **Contact Information for Further Support**

For any safety inquiries or concerns regarding the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please consult the product packaging or visit the manufacturer's website for additional resources.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective drilling experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills.

# About Us

## Brownells UK

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