

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 13J (.1850") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 13J \(.1850"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891113185
- Mfr. No.: 012413
- Bit Size: 0.1850
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124131

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed for professionals and enthusiasts in gunsmithing, machining, and detailed drilling tasks. To ensure safe and effective use of these drills, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety goggles, gloves, and hearing protection when operating drilling tools.
- Ensure your work area is clean, well lit, and free of clutter to prevent accidents.
- Keep the drills out of reach of children and unauthorized users.
- Regularly inspect the drills for wear or damage before use. Do not use damaged tools.
- Follow all local regulations and guidelines regarding the use of power tools and drilling equipment.

## Specific Safety Precautions for Use

- Ensure the drill bit is securely tightened in the chuck before use.
- Use the appropriate drill speed and feed rate for the material being drilled to avoid overheating and damaging the drill bit.
- Always support the workpiece properly to prevent it from moving or spinning during drilling.
- Avoid placing your hands near the drill bit while operating the tool.
- Do not attempt to drill materials that are not suitable for this drill, as it may cause injury or damage.
- Stop the drill immediately if you notice any unusual noises or vibrations, and inspect the tool for issues.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the drill is unplugged or the power source is turned off.

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to ensure the drill bit does not come loose during operation.

### 3. Usage:

- Plug in the drill or turn on the power source.
- Position the drill bit at the desired drilling location on the workpiece.
- Start the drill at a low speed to create a pilot hole, if necessary.
- Gradually increase the speed as needed, applying steady pressure to the drill.
- Once the hole is complete, release the trigger and allow the drill to come to a complete stop before removing it from the workpiece.

### 4. Post Use Care:

- Unplug the drill or turn off the power source after use.
- Clean the drill bits and store them in a safe place.

- Regularly lubricate the drill bits to maintain their performance.

## Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local waste disposal regulations.
- Recycle materials where possible. Check with local recycling centers for proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the safety and use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please reach out to the designated support channel available in your region.

## Conclusion

By following these safety instructions, you can ensure a safe and effective experience while using the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Always prioritize safety and take the necessary precautions to protect yourself and others during use. Thank you for your attention to these important guidelines.

# About Us

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