

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 12J (.1890") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 12J \(.1890"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891112189
- Mfr. No.:
- Bit Size: 0.1890
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124124

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. These precision engineered tools are designed to provide reliable performance in various drilling applications. To ensure your safety and the best possible experience while using these drills, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always read and understand the user manual before using the drill.
- Ensure that the drill is suitable for the task at hand and that you have the correct size and type.
- Use the drill in a well lit and clean workspace to avoid accidents.
- Keep the work area free of clutter and obstacles to prevent tripping hazards.
- Wear appropriate personal protective equipment (PPE), such as safety goggles and gloves, to protect against flying debris and sharp edges.
- Ensure that all safety guards and covers are in place and functioning properly before use.
- Be aware of your surroundings and keep others at a safe distance while drilling.
- Do not use the drill for any purpose other than its intended use.

## Specific Safety Precautions for Use

- Inspect the drill for any damage or wear before each use. Do not use a damaged drill.
- Ensure that the drill bit is properly secured in the chuck before use.
- Use the correct speed and feed rate for the material being drilled to avoid overheating and damaging the drill bit.
- Do not force the drill. Let the drill do the work to prevent binding and breakage.
- If the drill bit becomes stuck, turn off the drill and remove it carefully. Do not attempt to remove it while the drill is running.
- Keep hands and fingers away from the rotating drill bit at all times.
- Do not wear loose clothing or jewelry that could get caught in the drill.
- If you experience any discomfort or unusual vibrations while using the drill, stop immediately and inspect the tool.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that the workpiece is securely clamped or held in place.

### 2. Installing the Drill Bit:

- Select the appropriate wire gauge drill bit for your task.
- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to hold the drill bit in place.

### 3. Using the Drill:

- Position the drill perpendicular to the workpiece for straight drilling.
- Start the drill at a low speed and gradually increase to the recommended speed for the material.

- Apply steady pressure while drilling, but do not apply excessive force.
- After completing the drill, remove the drill from the workpiece and turn off the drill.

#### **4. PostUse Care:**

- Clean the drill and drill bits after use to remove debris and prevent corrosion.
- Store the drill and bits in a safe, dry place away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of the drill and drill bits in accordance with local regulations.
- Do not dispose of electrical components in regular household waste. Check for local recycling programs.
- Ensure that all materials are disposed of safely to prevent environmental harm.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety and use of the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the EUbased contact point provided with your product packaging or documentation.

By following these safety guidelines and instructions, you can ensure a safe and effective experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for your attention to safety!

# About Us

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