

JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

JOBBER LENGTH WIRE GAUGE DRILL 9J (.1960") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 9J \(.1960"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891109196
- Mfr. No.:
- Bit Size: 0.1960
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124094

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS](#)
- [About Us](#)

Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions and guidelines to ensure safe and effective use of this product. Please read this document carefully before using the drills to avoid potential hazards and ensure optimal performance.

General Safety Guidelines

- Ensure that the work area is clean, welllit, and free from distractions.
- Always wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and hearing protection.
- Keep the drills out of reach of children and unauthorized persons.
- Inspect the drills before use for any signs of damage or wear. Do not use damaged drills.
- Follow all local regulations and guidelines for tool use and safety.
- In case of an emergency, seek professional medical assistance immediately.

Specific Safety Precautions for Use

• Handling and Storage:

- Store drills in a dry, secure location to prevent damage.
- Avoid dropping or mishandling the drills to maintain their sharpness and integrity.

• During Use:

- Always secure the workpiece properly to prevent movement while drilling.
- Use a drill press or a stable workbench for added stability when drilling.
- Do not apply excessive force; let the drill do the work to avoid breakage.
- Keep hands and other body parts away from the drill bit while in operation.

• Maintenance:

- Regularly clean the drills to remove debris and maintain performance.
- Sharpen or replace drills as necessary to ensure effective drilling.
- Dispose of worn or damaged drills responsibly.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate drill size for your application.
- Ensure that your drill machine is compatible with the wire gauge drill being used.

2. Installation:

- Insert the drill bit into the chuck of the drill machine.
- Tighten the chuck securely to prevent slippage during use.

3. Usage:

- Position the drill point on the marked spot of the workpiece.
- Start the drill at a low speed and gradually increase as necessary.
- Maintain a steady pressure while drilling, allowing the drill to penetrate the material.
- After completing the drilling, turn off the drill and remove the drill bit carefully.

4. PostUse:

- Clean the drill bit and store it in a designated area.
- Check the drill for any signs of wear or damage after each use.

Disposal Instructions

- Dispose of worn or damaged drills according to local regulations regarding metal waste.
- Do not dispose of drills in regular household waste. Check for local recycling programs that accept metal tools.

Contact Information for Further Support

For any safety inquiries or assistance, please refer to the contact point provided with your product packaging. Always ensure that you have the latest information regarding safety recalls and updates.

By following these safety instructions, you can ensure a safe and effective experience while using the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for prioritizing safety in your projects.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk