

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 6J (.2040") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 6J \(.2040"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891106204
- Mfr. No.: 012406
- Bit Size: 0.2040
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124063

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS from Triumph Twist Drill Co. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. Please read this document carefully before using the drills.

## General Safety Guidelines

- Ensure that the drills are used only for their intended purpose as described in the product specifications.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the drills.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all safety guards and features are in place and functioning before use.
- Do not use the drills if they are damaged or malfunctioning. Inspect them regularly for wear and tear.
- Store the drills in a safe and dry place, away from children and unauthorized users.
- Follow local regulations for the disposal of any waste materials generated during drilling.

## Specific Safety Precautions for Use

- Always secure the workpiece firmly before drilling to prevent movement.
- Use the correct drill size for your application to avoid excessive force and potential breakage.
- Do not exceed the recommended speed settings for the drills to prevent overheating and damage.
- Avoid applying excessive pressure while drilling; let the drill do the work.
- Be cautious of metal shavings and debris that may be produced during drilling. Clean up immediately to prevent slips and falls.
- If the drill becomes stuck, stop immediately and assess the situation. Do not force it out.
- Do not use the drills in wet or damp conditions to prevent electric shock or equipment damage.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure the work area is clean and free from obstructions.

### 2. Installation:

- Select the appropriate drill size based on your application.
- Insert the drill bit securely into the drill chuck. Ensure it is tightened properly to prevent slippage during use.

### 3. Usage:

- Position the drill perpendicular to the workpiece for straight drilling.
- Begin drilling at a low speed to create a pilot hole, then gradually increase speed as needed.
- Maintain a steady hand and apply consistent pressure while drilling.
- Monitor the drill and workpiece for any signs of overheating or damage.

### 4. PostUse:

- After use, clean the drill and remove any debris.
- Store the drill in its designated location to prevent damage and ensure safety.

## Disposal Instructions

- Dispose of any broken or wornout drill bits according to local regulations for hazardous waste.
- Recycle materials where possible. Check with local recycling programs for guidelines on metal and plastic disposal.

## Contact Information for Further Support

For additional information or support, please refer to the product packaging or visit the manufacturer's website. Always ensure that you have the latest safety updates and product information.

By following these safety instructions, you can ensure a safer working environment and maximize the performance of your JOBBER LENGTH WIRE GAUGE DRILLS. Always prioritize safety and proper usage to achieve the best results.

# About Us

## Brownells UK

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