

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 4J (.2090") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

JOBBER LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 4J \(.2090"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891104209
- Mfr. No.: 012404
- Bit Size: 0.2090
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839124049

## **Item details**

Made in USA

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# Safety Instruction Guide for JOBBER LENGTH WIRE GAUGE DRILLS

## Introduction

Thank you for choosing the JOBBER LENGTH WIRE GAUGE DRILLS by Triumph Twist Drill Co. These precision engineered tools are designed for gunsmiths, machinists, and professionals who require reliable performance in detailed drilling tasks. This safety instruction guide aims to provide essential safety information and guidelines to ensure the safe and effective use of these drill bits.

## General Safety Guidelines

- Always read and understand the safety instructions before using the drill bits.
- Ensure that the drill bits are used only for their intended purpose.
- Keep the work area clean and well lit to reduce the risk of accidents.
- Wear appropriate personal protective equipment (PPE) such as safety glasses, gloves, and hearing protection.
- Ensure that all tools and equipment are in good working condition before use.
- Keep these drill bits out of reach of children and vulnerable individuals.
- Report any unsafe products or accidents to the appropriate authorities.
- Check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Inspect the drill bits before each use for any signs of damage or wear.
- Do not use drill bits that are chipped, cracked, or otherwise damaged.
- Always secure the workpiece properly before drilling to prevent movement.
- Use the correct speed and feed rate for the material being drilled.
- Avoid using excessive force; let the drill bits do the work.
- Do not attempt to modify or alter the drill bits in any way.
- Ensure that the drill is properly set up and that all safety guards are in place before use.
- Be cautious of hot surfaces after drilling, as drill bits can become very hot during use.

## Instructions for Installation and Usage

### 1. Preparation:

- Choose the appropriate drill bit size for your application.
- Ensure that you have the correct drill and chuck to fit the drill bit.

### 2. Installation:

- Insert the drill bit into the chuck of the drill.
- Tighten the chuck securely to hold the drill bit in place.

### 3. Usage:

- Position the drill bit at the desired drilling location.
- Start the drill at a low speed to ensure accurate placement.
- Gradually increase the speed as needed, maintaining control of the drill.
- Apply steady pressure while drilling, avoiding excessive force.
- Once the hole is complete, withdraw the drill bit slowly to prevent binding.

#### 4. PostUse:

- Turn off the drill and unplug it if it is electric.
- Clean the drill bits after use to remove any debris or material buildup.
- Store the drill bits in a safe, dry place away from moisture and extreme temperatures.

## Disposal Instructions

- Dispose of any damaged or worn drill bits in accordance with local regulations.
- Do not throw drill bits in regular household waste; check with local waste management for proper disposal methods.
- Consider recycling options for metal components if available.

## Contact Information for Further Support

For any inquiries regarding product safety or performance, please refer to the manufacturer's contact information provided with your product packaging or documentation.

By following these safety guidelines and instructions, you can ensure safe and effective use of the JOBBER LENGTH WIRE GAUGE DRILLS. Thank you for prioritizing safety and quality in your work.

# About Us

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