

# **JOBBER LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.**

## **JOBBER LENGTH WIRE GAUGE DRILL 2J (.2210") DIAMETER**

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

### **U.S. Made**

**JOBBER LENGTH WIRE GAUGE DRILLS** The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are precision-engineered tools designed for gunsmiths, machinists, and professionals seeking reliable performance in detailed drilling tasks. With exceptional craftsmanship and durability, these drills ensure consistent and accurate results for a variety of applications. Key Features: High-Speed Steel (HSS) Construction: Crafted from premium-grade high-speed steel, these drills offer excellent durability and heat resistance, standing up to rigorous use over time. Jobber-Length Design: The jobber-length configuration provides the optimal combination of reach and rigidity, ensuring precise, straight drilling with minimal flex. Wire Gauge Sizing: Offered in a comprehensive range of wire gauge sizes, these drills are perfect for intricate and precise work, particularly in gunsmithing and fine machining applications. Precision-Cut Edges: Engineered with sharp, precision-ground cutting edges, these drills minimize wandering and chipping, resulting in clean and consistent holes. Applications: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are particularly suited for gunsmithing applications such as drilling precise pinholes, sight mount installations, and other firearm modifications. They are equally effective for fine detail work in metals, plastics, and other materials. Specs: Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Customer Feedback: Users consistently commend the durability and precision of these wire gauge drills. The wide range of available sizes is appreciated for its versatility, and the jobber-length design is praised for its balance and control during intricate tasks. Summary: The Triumph Twist Drill Co. Jobber Length Wire Gauge Drills are an excellent choice for professionals and enthusiasts requiring high-quality, reliable tools for detailed drilling. With their durable high-speed steel construction, precision-engineered cutting edges, and extensive size range, these drills deliver exceptional performance for gunsmithing and beyond. Trusted by professionals, Triumph Twist Drill Co. provides the quality and dependability needed for even the most demanding projects.



### **Attributes**

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH WIRE GAUGE DRILL 2J \(.2210"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891102021
- Mfr. No.: 012402
- Bit Size: 0.2210
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Wire Gauges Drill Bits- Drill Bit Style
- Delivery weight: 0.018kg
- Shipping width: 53mm
- Shipping length: 152mm
- UPC: 086839124025

## **Item details**

Made in USA

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# Safety Instruction Guide for Triumph Twist Drill Co. Jobber Length Wire Gauge Drills

## Introduction

Thank you for choosing the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. This guide provides essential safety instructions to ensure the safe and effective use of these precision engineered tools. Please read the following guidelines carefully to understand how to use the drills safely and responsibly.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the drills by following all instructions provided. These drills are designed for specific applications; using them outside their intended purpose may result in injury or damage.
- **Enhanced Recalls:** Stay informed about any product recalls. If you receive a recall notice, follow the instructions provided to return or remedy the product.
- **Online Shopping Protections:** If you purchase these drills online, ensure the retailer meets safety requirements and provides clear product information.
- **Special Consumer Focus:** Extra care should be taken when these drills are used around vulnerable groups, such as children. Keep tools out of reach of children at all times.
- **EU Contact Point:** For any safety inquiries, look for contact information provided by your retailer or manufacturer.
- **Rapid Alerts:** Be aware of updates regarding unsafe products through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the drills.
- Ensure that your workspace is clean and well lit to avoid accidents.
- Verify that the drill bit is securely attached to the drill before use.
- Do not exceed the recommended speed settings for the drill bit to prevent overheating and potential breakage.
- Avoid using the drill in wet or damp conditions to reduce the risk of electrical shock.
- Do not attempt to use the drill for purposes other than those specified (e.g., drilling into materials for which it is not designed).
- Keep hands and body clear of the drill bit while operating the drill.
- If the drill becomes damaged or shows signs of wear, discontinue use immediately and seek a replacement.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the drill is unplugged or the battery is removed before installing the drill bit.
- Select the appropriate drill bit size for your task.
- Insert the drill bit into the chuck and tighten securely to prevent slippage during use.
- Check that the drill is in good working order before proceeding.

### 2. Usage:

- Position the material securely on a stable work surface.
- Mark the drilling point clearly to ensure precision.
- Align the drill bit with the marked point before starting.

- Start the drill at a low speed to create a pilot hole, then increase speed as necessary.
- Apply consistent pressure while drilling, allowing the bit to do the work.
- Once the hole is drilled, release the trigger and allow the drill to come to a complete stop before removing it from the material.

## Disposal Instructions

- Dispose of any damaged or worn drill bits responsibly. Do not throw them in regular waste.
- Follow local regulations for the disposal of metal and electronic waste.
- Consider recycling the materials if possible.

## Contact Information for Further Support

For any inquiries, concerns, or further assistance regarding the Triumph Twist Drill Co. Jobber Length Wire Gauge Drills, please refer to the contact details provided by your retailer or manufacturer.

By following these safety instructions, you will help ensure a safe and effective experience with your Triumph Twist Drill Co. Jobber Length Wire Gauge Drills. Thank you for prioritizing safety in your drilling tasks.

# About Us

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