

# #4 MUZZLE BRAKE 22 CALIBER - SHREWD #4 MUZZLE BRAKE 22 CALIBER 5/8-24 SS SILVER

[Rifle Parts](#) > [Muzzle Devices](#) > [Compensators & Muzzle Brakes](#)

Multi-port brake softens felt recoil and reduces muzzle rise. A single expansion chamber and 42 total ports, 21 on each side, angled 7° forward, provide maximum recoil control. Gunsmithing required. Comes with a .220" (nominal) diameter exit hole that must be opened up to .020" larger than bullet diameter. Can be enlarged to allow bullets up to .44 caliber. Rear exterior of comp can be machined to conform to barrel.



## Attributes

- Name: [SHREWD #4 MUZZLE BRAKE 22 CALIBER 5/8-24 SS SILVER](#)
- Manufacturer: [SHREWD](#)
- Product no.: 860101425
- Mfr. No.: NONE
- Finish: Stainless Steel
- Material: -
- Size: 1
- Threads: 5/8-24
- Weapon type: Universal Rifles
- Delivery weight: 0.159kg
- Shipping height: 10mm
- Shipping width: 127mm
- Shipping length: 224mm

## Item details

Made in USA

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# Safety Instruction Guide for #4 Muzzle Brake 22 Caliber

## Introduction

Thank you for purchasing the #4 Muzzle Brake 22 Caliber by SHREWD. This product is designed to enhance your shooting experience by reducing recoil and muzzle rise. To ensure safe and effective use, please read this safety instruction guide thoroughly. It is essential to follow all safety guidelines and instructions to prevent accidents and ensure compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always treat firearms and related accessories with respect and care.
- Ensure that the muzzle brake is compatible with your firearm before installation.
- Keep the muzzle brake out of reach of children and unauthorized users.
- Use eye and ear protection when shooting.
- Regularly inspect the muzzle brake for signs of wear or damage.
- Report any unsafe conditions or accidents to the appropriate authorities.
- Stay informed about product recalls and safety updates via the EU Safety Gate platform.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded before installing or removing the muzzle brake.
- Use only ammunition that is compatible with the specifications of the muzzle brake.
- Do not exceed the recommended bullet diameter for the exit hole.
- Avoid using the muzzle brake with firearms that exceed the specified caliber limits.
- If you experience excessive recoil or unusual behavior during shooting, cease use immediately and consult a qualified gunsmith.
- Follow all local laws and regulations regarding the use and modification of firearms.

## Instructions for Installation and Usage

### Installation

1. **Preparation:** Ensure that your firearm is unloaded and pointed in a safe direction.
2. **Remove Existing Muzzle Device:** If applicable, remove any existing muzzle device from the firearm.
3. **Inspect the Muzzle:** Check the muzzle of your firearm for any damage or obstructions.
4. **Install the Muzzle Brake:**
  - Align the muzzle brake with the threads on the firearm's muzzle.
  - Thread the muzzle brake onto the firearm by hand to avoid crossthreading.
  - Use a suitable tool to tighten the muzzle brake securely, ensuring it is properly aligned.
5. **Check Fit:** Ensure that the muzzle brake is firmly attached and does not wobble.

### Usage

- Always ensure that the muzzle brake is securely installed before use.
- Follow the manufacturer's recommendations for ammunition to ensure safe operation.
- Maintain a safe shooting distance from others and ensure a clear line of fire.
- After shooting, inspect the muzzle brake for any signs of damage or wear.

## Disposal Instructions

- Dispose of the muzzle brake in accordance with local regulations regarding metal and firearm

accessories.

- Do not dispose of the muzzle brake in regular household waste.
- Contact local recycling centers or firearm dealers for proper disposal options.

## **Contact Information for Further Support**

For any questions or concerns regarding the #4 Muzzle Brake 22 Caliber, please consult your local firearms dealer or a qualified gunsmith. It is essential to seek professional advice for any issues related to safety and installation.

Thank you for prioritizing safety and compliance while using the #4 Muzzle Brake 22 Caliber. Enjoy your shooting experience responsibly!

# About Us

## Brownells UK

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