

# #3 MUZZLE BRAKE 22 CALIBER - SHREWD #3 MUZZLE BRAKE 22 CALIBER 9/16-24 SS SILVER

[Rifle Parts](#) > [Muzzle Devices](#) > [Compensators & Muzzle Brakes](#)

Multi-port brake softens felt recoil and reduces muzzle rise. A single expansion chamber and 42 total ports, 21 on each side, angled 7° forward, provide maximum recoil control. Gunsmithing required. Comes with a .220" (nominal) diameter exit hole that must be opened up to .020" larger than bullet diameter. Can be enlarged to allow bullets up to .44 caliber. Rear exterior of comp can be machined to conform to barrel.



## Attributes

- Name: [SHREWD #3 MUZZLE BRAKE 22 CALIBER 9/16-24 SS SILVER](#)
- Manufacturer: [SHREWD](#)
- Product no.: 860101324
- Mfr. No.: NONE
- Finish: Stainless Steel
- Material: -
- Size: .850
- Threads: 9/16-24
- Weapon type: Universal Rifles
- Delivery weight: 0.113kg
- Shipping height: 15mm
- Shipping width: 122mm
- Shipping length: 224mm

## Item details

Made in USA

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# Safety Instruction Guide for #3 MUZZLE BRAKE 22 CALIBER SHREWD

## Introduction

Thank you for choosing the #3 Muzzle Brake 22 Caliber Shrewd. This product is designed to enhance shooting performance by reducing recoil and muzzle rise. However, it is crucial to follow safety guidelines to ensure safe and effective use. This guide outlines essential safety instructions and best practices in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always handle firearms and related accessories with care and in accordance with local laws and regulations.
- Ensure that the muzzle brake is compatible with your firearm before installation.
- Regularly inspect the muzzle brake for signs of wear or damage.
- Store the muzzle brake and all firearm accessories in a secure location, out of reach of children and unauthorized users.
- If you experience any malfunction or unusual performance, stop using the product immediately and consult a qualified gunsmith.

## Specific Safety Precautions for Use

- Use only ammunition that is compatible with the muzzle brake specifications.
- Ensure that the exit hole of the muzzle brake is properly sized for the ammunition being used. The exit hole must be opened up to .020" larger than the bullet diameter.
- Always wear appropriate eye and ear protection when shooting.
- Be aware of your surroundings and ensure a safe shooting environment.
- Avoid using the muzzle brake if it has been modified or damaged in any way.

## Instructions for Installation and Usage

- Compatibility Check:** Verify that the muzzle brake is suitable for your firearm model.
- Gunsmithing Requirement:** Installation may require gunsmithing. Consult a qualified gunsmith if you are unsure about the installation process.
- Preparing the Muzzle Brake:**
  - Ensure the exit hole is enlarged as necessary to accommodate the bullet diameter.
  - The rear exterior of the muzzle brake can be machined to conform to the barrel for proper fit.
- Installation Steps:**
  - Ensure the firearm is unloaded and pointed in a safe direction.
  - Remove any existing muzzle device from the firearm.
  - Clean the muzzle threads to ensure a secure fit.
  - Screw the muzzle brake onto the barrel, ensuring it is securely fastened.
  - Confirm that the brake is aligned properly and does not obstruct the barrel.
- Post Installation Check:**
  - Inspect the muzzle brake to ensure it is securely installed.
  - Test the firearm in a safe environment to ensure proper function.

## Disposal Instructions

- Dispose of the product in accordance with local regulations.
- Do not dispose of the muzzle brake in regular household waste.
- Contact local waste management authorities for guidance on proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the #3 Muzzle Brake 22 Caliber Shrewd, please consult a qualified gunsmith or reach out to the manufacturer for assistance.

## **Conclusion**

By following these safety guidelines and instructions, you can ensure the safe and effective use of the #3 Muzzle Brake 22 Caliber Shrewd. Always prioritize safety and responsibility when handling firearms and related accessories. Thank you for your attention to these important safety measures.

# About Us

## Brownells UK

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