

# #1 MUZZLE BRAKE 22 CALIBER - SHREWD #1 MUZZLE BRAKE 22 CALIBER 1/2-28 CHROME MOLY SILVER

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Multi-port brake softens felt recoil and reduces muzzle rise. A single expansion chamber and 42 total ports, 21 on each side, angled 7° forward, provide maximum recoil control. Gunsmithing required. Comes with a .220" (nominal) diameter exit hole that must be opened up to .020" larger than bullet diameter. Can be enlarged to allow bullets up to .44 caliber. Rear exterior of comp can be machined to conform to barrel.



## Attributes

- Name: [SHREWD #1 MUZZLE BRAKE 22 CALIBER 1/2-28 CHROME MOLY SILVER](#)
- Manufacturer: [SHREWD](#)
- Product no.: 860100128
- Mfr. No.: NONE
- Finish: Chrome Moly
- Size: .625
- Threads: 1/2-28
- Weapon type: Universal Rifles
- Delivery weight: 0.068kg
- Shipping height: 8mm
- Shipping width: 127mm
- Shipping length: 218mm

## Item details

Made in USA

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# Safety Instruction Guide for #1 Muzzle Brake 22 Caliber

## Introduction

Thank you for choosing the #1 Muzzle Brake 22 Caliber by SHREWD. This product is designed to enhance your shooting experience by reducing felt recoil and muzzle rise. Please read this safety instruction guide carefully to ensure safe and effective use of the muzzle brake.

## General Safety Guidelines

- Always treat firearms and accessories as if they are loaded.
- Ensure that you are in a safe environment when using this product.
- Familiarize yourself with local laws and regulations regarding firearm accessories.
- Keep this product out of the reach of children and unauthorized users.
- Inspect the muzzle brake regularly for any signs of wear or damage.
- Do not use the muzzle brake if it is damaged or has been altered in any way.
- Always wear appropriate safety gear, including eye and ear protection, when using firearms.

## Specific Safety Precautions for Use

- Ensure that the muzzle brake is properly installed before use.
- Only use ammunition that is compatible with the specifications of the muzzle brake.
- Be aware of the muzzle rise and recoil reduction capabilities; practice proper shooting techniques.
- Do not exceed the recommended caliber size; the muzzle brake can be enlarged to accommodate bullets up to .44 caliber.
- Avoid using the muzzle brake in environments where it may pose a risk to yourself or others.
- If you experience any malfunctions or unusual behavior while using the product, cease use immediately and seek assistance.

## Instructions for Installation and Usage

### Installation

1. **Tools Required:** Ensure you have the necessary tools for installation, including a wrench and any required gunsmithing tools.
2. **Preparation:** Ensure the firearm is unloaded and pointed in a safe direction.
3. **Remove Existing Muzzle Device:** If applicable, carefully remove any existing muzzle device from the firearm.
4. **Install Muzzle Brake:**
  - Align the muzzle brake with the threads of the barrel.
  - Screw the muzzle brake onto the barrel until it is securely tightened.
  - Ensure that the exit hole of the muzzle brake is aligned with the bore of the barrel.
5. **Gunsmithing Requirement:** Note that the exit hole must be opened up to .020 inches larger than the bullet diameter. This may require professional gunsmithing.

### Usage

- Before firing, doublecheck that the muzzle brake is securely attached to the firearm.
- When ready to shoot, assume a proper shooting stance and grip your firearm firmly.
- Fire in a controlled manner, allowing the muzzle brake to perform its function of recoil reduction.
- After shooting, inspect the muzzle brake for any signs of wear or damage.

## Disposal Instructions

- Dispose of the muzzle brake in accordance with local regulations.
- Ensure that the product is rendered unusable before disposal.
- Recycle materials where applicable, following local recycling guidelines.

## Contact Information for Further Support

For any safety inquiries or concerns regarding the #1 Muzzle Brake 22 Caliber, please refer to the contact details provided on the product packaging or manual. Your safety is our priority, and we encourage you to reach out for assistance as needed.

Thank you for your attention to these safety guidelines. Enjoy your shooting experience with the #1 Muzzle Brake 22 Caliber while prioritizing safety and compliance with all relevant regulations.

# About Us

## Brownells UK

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