

EXPANDING MANDRELS - L.E. WILSON 6.5MM (0.263) EXPANDING MANDREL

[Reloading](#) > [Case Preparation](#) > [Neck Turning](#) > [Turning & Expander Mandrels](#)

The Wilson Expanding Mandrels. Designed to be used on NEW brass cases to prepare the case for the seating operation. New brass cases are often damaged when shipped in bulk, this die will give you a consistent neck diameter on your cases. With correct neck tension you can expect a more consistent seating depth.



Attributes

- Name: [L.E. WILSON 6.5MM \(0.263\) EXPANDING MANDREL](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749018904
- Mfr. No.: EXPM-65M
- Caliber: 6.5mm
- Delivery weight: 0.227kg
- Shipping height: 13mm
- Shipping width: 76mm
- Shipping length: 152mm
- UPC: 815145028556

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for L.E. Wilson 6.5mm Expanding Mandrel
- About Us

Safety Instruction Guide for L.E. Wilson 6.5mm Expanding Mandrel

Introduction

Thank you for choosing the L.E. Wilson 6.5mm Expanding Mandrel. This product is designed to help you prepare new brass cases for the seating operation, ensuring a consistent neck diameter and improved seating depth. Please read this safety instruction guide carefully to ensure safe and effective use of this product.

General Safety Guidelines

- Always inspect the mandrel and brass cases for any signs of damage before use.
- Ensure you are using the mandrel in a wellventilated area to avoid inhalation of any dust or particles.
- Keep the mandrel out of reach of children and vulnerable individuals.
- Use personal protective equipment (PPE) such as safety glasses and gloves when handling brass cases and the mandrel.
- Report any unsafe products or accidents to the relevant authorities.

Specific Safety Precautions for Use

- Ensure that the mandrel is compatible with the brass cases you are using.
- Avoid using the mandrel on damaged or deformed brass cases.
- Do not exceed the recommended pressure when using the mandrel to avoid injury or damage.
- Always follow the manufacturer's instructions for proper use and maintenance.
- If you experience any difficulties during use, stop immediately and consult the instructions or seek assistance.

Instructions for Installation and Usage

1. Preparation:

- Before using the mandrel, ensure that the work area is clean and organized.
- Gather all necessary tools and materials, including the mandrel and brass cases.

2. Installation:

- Insert the mandrel into the appropriate die or holder as per the manufacturer's instructions.
- Ensure that the mandrel is securely fitted and aligned properly.

3. Usage:

- Place the new brass case onto the mandrel.
- Apply even pressure to expand the case neck to the desired diameter.
- Monitor the neck diameter during the process to ensure consistency.
- Once the desired neck tension is achieved, carefully remove the brass case from the mandrel.

4. PostUsage:

- Clean the mandrel after each use to remove any brass shavings or debris.
- Store the mandrel in a safe, dry place away from children and pets.

Disposal Instructions

- Dispose of any damaged or unusable brass cases in accordance with local regulations.
- The mandrel itself can be recycled if it is made of recyclable materials. Check with your local recycling program for specific guidelines.

Contact Information for Further Support

For any safety inquiries or further assistance regarding the L.E. Wilson 6.5mm Expanding Mandrel, please refer to the manufacturer's website or customer service channels for support.

Important Note

This product complies with the EU General Product Safety Regulation (GPSR). Please ensure you are aware of and follow all safety guidelines to minimize risks associated with its use.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk