

# MATCH GRADE BUSHING - .306" DIAMETER MATCH BUSHING

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The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [.306" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016871
- Mfr. No.: 594306
- Diameter (Breech): -
- Diameter (in): .306
- Delivery weight: 0.045kg
- Shipping height: 25mm
- Shipping width: 25mm
- Shipping length: 25mm
- UPC: 090255593068

## Item details

Made in USA

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# MATCH GRADE BUSHING Safety Instruction Guide

## Introduction

Thank you for choosing the MATCH GRADE BUSHING .306" DIAMETER MATCH BUSHING by Hornady. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before use.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Always follow the manufacturer's instructions for use and maintenance.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of wear or damage before use.
- Report any unsafe products or accidents to the appropriate authorities.
- Stay informed about product recalls by checking the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Use only the specified bushing size for your applications to avoid oversizing or damaging the case neck.
- Always wear appropriate safety gear, including eye protection, when using reloading equipment.
- Ensure that the work area is clean and free from distractions to maintain focus during use.
- Avoid using damaged or worn components as they may pose safety risks.
- Make sure the bushing is securely installed before attempting to size cases.
- Do not exceed the recommended bullet tension settings to prevent case neck failure.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Ensure the Match Grade Neck Die is clean and free from debris.
- Select the appropriate bushing size (.306") for your application.
- Insert the bushing into the neck die until it is fully seated.
- Tighten the locking mechanism to secure the bushing in place.

### 2. Using the Neck Die:

- Place the case into the die and ensure it is properly aligned.
- Pull the handle to size the case neck with the installed bushing.
- Check the case neck tension after sizing to ensure it meets your specifications.
- If necessary, adjust the bushing size for optimal tension.

### 3. Using the Full Length Die:

- Install the Match Grade Full Length Die in the press.
- Insert the case and ensure proper alignment.
- Pull the handle to size the case body, bump the shoulder, and size the neck simultaneously.
- Inspect the sized case for any defects before use.

### 4. PostUse Care:

- Clean the dies and bushings after each use to maintain their functionality.
- Store the product in a dry, secure location away from children.

## **Disposal Instructions**

- Dispose of any worn or damaged bushings and dies in accordance with local regulations.
- Do not dispose of the product in household waste. Check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the MATCH GRADE BUSHING, please refer to the manufacturer's contact information provided in the product packaging or on their official website.

Thank you for following these safety instructions. Your safety is our priority. Enjoy using your MATCH GRADE BUSHING responsibly.

# About Us

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