

MATCH GRADE BUSHING - .289" DIAMETER MATCH BUSHING

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



Attributes

- Name: [.289" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016867
- Mfr. No.: 594289
- Diameter (Breech): -
- Diameter (in): .289
- Delivery weight: 0.045kg
- Shipping height: 97mm
- Shipping width: 46mm
- Shipping length: 97mm
- UPC: 090255592894

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [MATCH GRADE BUSHING Safety Instruction Guide](#)
- [About Us](#)

MATCH GRADE BUSHING Safety Instruction Guide

Introduction

Thank you for choosing the MATCH GRADE BUSHING .289" DIAMETER MATCH BUSHING by Hornady. This guide provides important safety information to ensure the safe and effective use of your product. Please read this manual carefully before using the bushing.

General Safety Guidelines

- Ensure the bushing is used only for its intended purpose as described in this guide.
- Always wear appropriate safety gear, including safety glasses, when using reloading equipment.
- Keep the bushing and all reloading tools out of reach of children and unauthorized users.
- Inspect the bushing and other equipment for any signs of damage or wear before use.
- Follow all manufacturer instructions and guidelines for safe operation.

Specific Safety Precautions for Use

- Use the bushing only with compatible Hornady match grade dies.
- Do not exceed the recommended sizing specifications to avoid damaging the brass or the bushing.
- Ensure that the bushing is properly installed before use to prevent accidents or malfunctions.
- Avoid using excessive force when sizing cases to minimize the risk of injury or equipment damage.
- Store the bushing in a cool, dry place away from direct sunlight and moisture to maintain its integrity.

Instructions for Installation and Usage

1. Installation of the Bushing:

- Ensure that the die is clean and free of debris.
- Carefully insert the selected bushing into the neck sizing die, ensuring it is properly seated.
- Tighten the retaining screw to secure the bushing in place.

2. Using the Match Grade Full Length Die:

- Place a clean, empty case into the die.
- Operate the reloading press to size the case body, bump the shoulder, and size the neck with the selected bushing.
- Check the case for proper sizing before proceeding to the next step.

3. Using the Match Grade Neck Die:

- Insert a clean, empty case into the neck die.
- Operate the reloading press to size the neck with the installed bushing and bump the shoulder only.
- Inspect the case to ensure it meets your specifications.

4. PostUse Maintenance:

- After use, clean the bushing and die to remove any residue or debris.
- Store the bushing in its protective case or designated storage area.

Disposal Instructions

- Dispose of any damaged or worn bushings in accordance with local regulations.

- Do not dispose of the bushing in regular household waste. Instead, check for local recycling programs or hazardous waste disposal options.

Contact Information for Further Support

For any questions or concerns regarding the MATCH GRADE BUSHING, please refer to the manufacturer's website or contact their customer support for assistance.

By following these safety instructions, you can ensure a safe and effective reloading experience with your MATCH GRADE BUSHING. Thank you for your attention to safety and for choosing Hornady products.

About Us

Brownells Česká republika

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.cz