

# MATCH GRADE BUSHING - .269" DIAMETER MATCH BUSHING

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The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [.269" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016863
- Mfr. No.: 594269
- Diameter (Breech): -
- Diameter (in): .269
- Delivery weight: 0.005kg
- Shipping height: 25mm
- Shipping width: 51mm
- Shipping length: 102mm
- UPC: 090255592696

## Item details

Made in USA

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# MATCH GRADE BUSHING Safety Instruction Guide

## Introduction

Thank you for choosing the Hornady Match Grade Bushing. This product is designed to enhance your reloading experience by providing precise neck sizing for your ammunition. To ensure safe and effective use, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always wear appropriate safety gear, including eye protection and gloves, when using reloading equipment.
- Keep the workspace clean and organized to prevent accidents.
- Store the bushing and other reloading components in a safe place, out of reach of children and pets.
- Familiarize yourself with the reloading process and the specific features of the Match Grade Bushing before use.
- Always follow the manufacturer's instructions for all reloading equipment.

## Specific Safety Precautions for Use

- Ensure that the bushing is compatible with your reloading die before installation.
- Do not exceed recommended sizing limits to avoid damaging the case neck or the bushing.
- Regularly inspect the bushing for any signs of wear or damage before each use.
- Use only Hornadyapproved bushings with the Match Grade Die to maintain safety and performance.
- If you experience any malfunctions or unusual behavior, stop using the equipment immediately and consult the manufacturer.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Remove the die from the reloading press.
- Carefully unscrew the bushing holder from the die.
- Select the appropriate bushing size (.269" diameter) for your application.
- Insert the bushing into the holder and tighten securely.
- Reattach the bushing holder to the die.

### 2. Using the Match Grade Full Length Die:

- Insert the case into the shell holder and position it in the press.
- Pull the handle to size the case body, bump the shoulder, and size the neck with the installed bushing.
- Inspect the case after sizing to ensure proper fit and tension.

### 3. Using the Match Grade Neck Die:

- Insert the case into the shell holder and position it in the press.
- Pull the handle to size the neck with the installed bushing, ensuring not to size the body.
- Check the case for proper neck tension and fit.

### 4. PostUse Maintenance:

- Clean the bushing and die after each use to remove any debris or residue.
- Store the bushing in a safe, dry place to prevent corrosion or damage.

## Disposal Instructions

- Dispose of any damaged or worn bushings according to local regulations.
- Do not throw away in regular household waste. Check for local recycling programs for metal components.
- Ensure that any hazardous materials are disposed of in compliance with environmental regulations.

## Contact Information for Further Support

For questions or concerns regarding the use of the Hornady Match Grade Bushing, please refer to the manufacturer's website or customer support lines. They can provide additional information and assistance regarding safety and product use.

Thank you for prioritizing safety while using the Hornady Match Grade Bushing. Your adherence to these guidelines helps ensure a safe and enjoyable reloading experience.

# About Us

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