

LOCK-N-LOAD AP PRIMER POCKET SWAGE TOOL - 223/5.56MM PRIMER POCKET SWAGE TOOL

[Reloading](#) > [Case Preparation](#) > [Primer Pocket Tools](#) > [Reamers & Swagers](#)

The Hornady® Lock-N-Load® AP™ Primer Pocket Swage Tool quickly and cleanly removes crimps on cartridge case primer pockets. Designed to be used on the Lock-N-Load® AP™ press, the Lock-N-Load® AP™ Primer Pocket Swage Tool comes with shell holder, feed, swage tool, and eject dies to make your job easier. Available in 223 Rem/5.56 and 308 Win/7.62 models, swage depth can be adjusted to accommodate various brands of cases. Swaging out the crimps instead of cutting them eliminates trimmings and mess.



Attributes

- Name: [223/5.56MM PRIMER POCKET SWAGE TOOL](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749015779
- Mfr. No.: 041217
- Delivery weight: 1.152kg
- Shipping height: 89mm
- Shipping width: 165mm
- Shipping length: 165mm
- UPC: 090255412178

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for LOCKNLOAD AP PRIMER POCKET SWAGE TOOL](#)
- [About Us](#)

Safety Instruction Guide for LOCKNLOAD AP PRIMER POCKET SWAGE TOOL

Introduction

Thank you for choosing the Hornady® LockNLoad® AP™ Primer Pocket Swage Tool. This tool is designed to efficiently and safely remove crimps from cartridge case primer pockets. To ensure your safety and the optimal performance of the tool, please read and follow the guidelines outlined in this manual.

General Safety Guidelines

- Always use the tool in accordance with the manufacturer's instructions.
- Keep the workspace clean and organized to avoid accidents.
- Wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the tool.
- Ensure that children and pets are kept away from the work area during use.
- Regularly inspect the tool for any signs of wear or damage before use.
- Do not modify the tool in any way, as this may compromise safety and performance.
- In case of any malfunction, cease use immediately and consult a qualified technician.

Specific Safety Precautions for Use

- Only use the LockNLoad® AP™ Primer Pocket Swage Tool with the LockNLoad® AP™ press.
- Ensure that the tool is properly secured in the press before operation.
- Adjust the swage depth carefully to accommodate different brands of cases.
- Do not attempt to swage cases that are damaged or excessively worn.
- Always keep hands and other body parts clear of moving parts during operation.
- If a primer pocket is particularly stubborn, do not force the tool; reassess the situation instead.
- Follow proper handling and storage practices for primers and cartridge cases to avoid accidental ignition.

Instructions for Installation and Usage

Installation

1. Prepare the LockNLoad® AP™ Press:

- Ensure the press is securely mounted to a stable surface.
- Check that the press is clean and free of any obstructions.

2. Attach the Swage Tool:

- Insert the swage tool into the appropriate die slot of the press.
- Secure the tool according to the manufacturer's instructions.

3. Install Shell Holder:

- Select the correct shell holder for the cartridge cases you will be swaging (e.g., 223 Rem/5.56 or 308 Win/7.62).
- Attach the shell holder to the press.

Usage

1. Prepare Cartridge Cases:

- Ensure all cartridge cases are clean and free of debris.
- Inspect each case for damage before swaging.

2. **Set Swage Depth:**

- Adjust the swage depth according to the specific requirements of the cases you are using.
- Refer to the tool's manual for guidance on depth adjustment.

3. **Swaging Process:**

- Place a cartridge case into the shell holder.
- Operate the press handle smoothly and steadily to swage the primer pocket.
- Repeat the process for each case, ensuring consistent operation.

4. **PostUsage Inspection:**

- After swaging, inspect each cartridge case to ensure that the crimp has been fully removed.
- Clean the tool and press after use to maintain performance.

Disposal Instructions

- Dispose of any damaged or unusable cartridge cases according to local regulations.
- Follow local guidelines for the disposal of any hazardous materials, including primers and other reloading components.
- Do not dispose of the tool itself in regular waste. Check with local recycling centers for proper disposal methods.

Contact Information for Further Support

For any inquiries or support regarding the LockNLoad® AP™ Primer Pocket Swage Tool, please refer to the manufacturer's website or contact their customer service department.

Thank you for using the Hornady® LockNLoad® AP™ Primer Pocket Swage Tool. By following these safety instructions, you can help ensure a safe and efficient reloading experience.

About Us

Brownells Česká republika

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.cz