

STEEL NECK SIZING BUSHINGS - RCBS STEEL NECK DIE BUSHING .289

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Can't Load With RCBS GMM Dies Without One

RCBS Steel Neck Bushings are interchangeable to let the reloader select a bushing that gives precisely the right amount of tension on the bullet when using RCBS Gold Medal Match sizing dies. Using a precisely fitted Steel Neck Bushing reduces work hardening of the case neck brass, prolonging case life and helping to improve accuracy. Self-centering for proper alignment with case neck For best results, the use of high-end brass with consistent neck thicknesses is recommended Bushings come "in-the-white" - bare steel - so traditional case lubrication is required For use ONLY with RCBS Gold Medal sizing dies RCBS recommends having neck bushings one to two sizes above and below your target diameter (see note below). RCBS Steel Neck Bushings are a small but critical component in loading extremely consistent-shooting ammo with your Gold Medal Match sizing dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



Attributes

- Name: [RCBS STEEL NECK DIE BUSHING .289](#)
- Manufacturer: [RCBS](#)
- Product no.: 749014080
- Mfr. No.: 81604
- Diameter (in): .289
- Delivery weight: 0.007kg
- Shipping height: 8mm
- Shipping width: 51mm
- Shipping length: 152mm
- UPC: 076683816047

Item details

Made in USA

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Safety Instruction Guide for RCBS Steel Neck Sizing Bushings

Introduction

Thank you for choosing RCBS Steel Neck Sizing Bushings. These bushings are designed to ensure precise bullet tension and enhance the accuracy of your ammunition. This safety instruction guide provides essential information to ensure safe and effective use of the product in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described.
- Always handle the bushings with care to avoid injury.
- Keep the bushings out of reach of children and vulnerable individuals.
- Regularly inspect the bushings for any signs of wear or damage before use.
- Report any unsafe products or accidents to the relevant authorities.
- Stay informed about recall updates through the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Always use RCBS Steel Neck Bushings with RCBS Gold Medal Match sizing dies only.
- Use proper case lubrication to avoid damage to the bushings and ensure smooth operation.
- Measure the neck diameter accurately to select the appropriate bushing size.
- Avoid using the bushings if they show signs of corrosion or significant wear.
- Follow the recommended guidelines for selecting bushings based on neck diameter and wall thickness.
- Ensure that your workspace is clean and organized to prevent accidents during reloading.

Instructions for Installation and Usage

1. Selecting the Right Bushing:

- Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003" for optimal tension.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the bullet diameter, and subtract .002" to .003".

2. Installation:

- Ensure that the RCBS Gold Medal Match sizing die is clean and free of debris.
- Carefully insert the selected Steel Neck Bushing into the sizing die.
- Ensure that the bushing is seated properly and securely.

3. Usage:

- Lubricate the case necks with traditional case lubrication before sizing to prevent damage.
- Insert the case into the sizing die and apply steady pressure to size the neck.
- Remove the sized case and inspect for proper neck tension.

4. Post Use Care:

- Clean the bushings after use to remove any residue or lubrication.
- Store the bushings in a dry, safe place to prevent rust or damage.

Disposal Instructions

- Dispose of any damaged or worn bushings according to local regulations for metal recycling.
- Do not dispose of bushings in regular household waste to ensure environmental safety.

Contact Information for Further Support

For any safety inquiries or additional support, please refer to the appropriate contact channels provided by the manufacturer or retailer. Always ensure that you have access to the latest safety information and updates.

Thank you for your attention to these safety instructions. Your safety and satisfaction are our top priorities. Enjoy your reloading experience with RCBS Steel Neck Sizing Bushings!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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