

# X-FULL LENGTH DIE SET - RCBS X-DIE 2-DIE SET .308 WIN

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Trim the case once—never trim again! The X-Sizer Die looks like a regular Full Length Sizer Die. Inside, the die features a specially designed mandrel with an expander ball and decapping pin attached. The mandrel is what the X-Die® is all about. The patented X-Sizer Die eliminates the need for repeated trimming after an initial trim of .020" off the maximum case length to standardize the case. The X-Die doesn't shorten the length of the case: the mandrel reduces the growth rate as the case grows as a result of the case mouth-contacting the mandrel during sizing. Because of an extremely close tolerance between the mandrel and die neck wall, the neck wall of the case does not thicken as the case length is pushed back. Cases repeatedly sized in the X-Die will initially grow a few thousandths of an inch, then stabilize below the maximum case length with no discernable loss of accuracy or case life.



## Attributes

- Name: [RCBS X-DIE 2-DIE SET .308 WIN](#)
- Manufacturer: [RCBS](#)
- Product no.: 749014017
- Mfr. No.: 37812
- Cartridge: 308 Winchester
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.558kg
- Shipping height: 41mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 076683378125

## Item details

Made in USA

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# **XFULL LENGTH DIE SET RCBS XDIE 2DIE SET .308 WIN Safety Instruction Guide**

## **Introduction**

Thank you for choosing the XFULL LENGTH DIE SET RCBS XDIE 2DIE SET .308 WIN. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read the following information carefully before using the die set.

## **General Safety Guidelines**

- Ensure that the die set is used only for its intended purpose.
- Always wear appropriate safety gear, including eye protection, when reloading ammunition.
- Keep the die set out of reach of children and unauthorized users.
- Store the die set in a dry, secure location when not in use.
- Regularly inspect the die set for any signs of damage or wear before each use.
- Report any unsafe products or incidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- Always follow the manufacturer's instructions for reloading and using the die set.
- Do not exceed recommended load limits when reloading ammunition.
- Be aware of the potential hazards associated with reloading, including the risk of fire or explosion.
- Ensure that the work area is wellventilated to avoid inhaling any harmful fumes or dust.
- Keep all components of the reloading process organized to prevent mixups or accidents.

## **Instructions for Installation and Usage**

### **1. Installation**

- Ensure the reloading press is securely mounted and stable.
- Install the XSizer Die into the reloading press according to the manufacturer's instructions.
- Tighten the die securely to prevent movement during use.

### **2. Usage**

- Trim the cases to the specified length before using the XSizer Die.
- Insert the case into the die, ensuring it is seated correctly.
- Operate the reloading press to size the case. The mandrel will help control the growth of the case during sizing.
- Carefully remove the sized case from the die after operation.

## **Disposal Instructions**

- Dispose of any used or damaged components in accordance with local regulations.
- Do not dispose of the die set in general waste. Contact local waste management authorities for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the XFULL LENGTH DIE SET RCBS XDIE 2DIE SET .308 WIN, please refer to the manufacturer's contact information provided with the product.

By adhering to these safety guidelines and instructions, you can ensure a safe and effective reloading experience with your XFULL LENGTH DIE SET RCBS XDIE 2DIE SET .308 WIN. Thank you for prioritizing safety in your reloading practices.

# About Us

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