

# X-FULL LENGTH DIE SET - RCBS X-DIE 2-DIE SET .223 REM

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Trim the case once—never trim again! The X-Sizer Die looks like a regular Full Length Sizer Die. Inside, the die features a specially designed mandrel with an expander ball and decapping pin attached. The mandrel is what the X-Die® is all about. The patented X-Sizer Die eliminates the need for repeated trimming after an initial trim of .020" off the maximum case length to standardize the case. The X-Die doesn't shorten the length of the case: the mandrel reduces the growth rate as the case grows as a result of the case mouth-contacting the mandrel during sizing. Because of an extremely close tolerance between the mandrel and die neck wall, the neck wall of the case does not thicken as the case length is pushed back. Cases repeatedly sized in the X-Die will initially grow a few thousandths of an inch, then stabilize below the maximum case length with no discernable loss of accuracy or case life.



## Attributes

- Name: [RCBS X-DIE 2-DIE SET .223 REM](#)
- Manufacturer: [RCBS](#)
- Product no.: 749014004
- Mfr. No.: 37212
- Cartridge: 223 Remington
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.533kg
- Shipping height: 44mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 076683372123

## Item details

Made in USA

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# **Safety Instruction Guide for XFULL LENGTH DIE SET RCBS XDIE 2DIE SET .223 REM**

## **Introduction**

Thank you for choosing the XFULL LENGTH DIE SET RCBS XDIE 2DIE SET for your reloading needs. This product is designed to provide you with a reliable and efficient way to size your cases without the need for repeated trimming. To ensure your safety and the safe use of this product, please read and follow the guidelines provided in this manual.

## **General Safety Guidelines**

- Always wear appropriate safety gear, including safety glasses and gloves, when handling and using reloading equipment.
- Keep the workspace clean and organized to prevent accidents.
- Ensure that the product is used only by individuals who are knowledgeable about reloading processes.
- Store the die set and all reloading components in a secure location, out of reach of children and unauthorized users.
- Regularly inspect the die set for any signs of wear or damage before each use.
- Report any unsafe products or accidents to the relevant authorities immediately.

## **Specific Safety Precautions for Use**

- Ensure that the die set is compatible with the .223 Remington cartridge before use.
- Do not exceed the recommended load specifications provided by the manufacturer.
- Handle all reloading components with care to avoid spills or accidental ignition.
- Keep fingers and other body parts away from moving parts during operation.
- Do not use the die set for any purpose other than what it is intended for.
- Be aware of the potential for lead exposure when handling ammunition components; wash hands thoroughly after use.

## **Instructions for Installation and Usage**

### **1. Installation:**

- Secure the XSizer Die in a reloading press according to the manufacturer's instructions.
- Ensure that the die is tightened properly to prevent movement during operation.
- Attach the expander ball and decapping pin as specified in the product manual.

### **2. Usage:**

- Begin by trimming the case to .020" off the maximum case length to standardize it.
- Insert the case into the XSizer Die and ensure it makes contact with the mandrel.
- Operate the reloading press smoothly to size the case.
- Repeat the sizing process as necessary, ensuring to monitor case growth.
- Store sized cases in a clean, dry environment to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or worn components according to local regulations.
- Recycle metal parts where possible; check with local recycling programs for specific guidelines.
- Do not dispose of any reloading materials in the household waste.

## **Contact Information for Further Support**

For any questions or concerns regarding the XFULL LENGTH DIE SET RCBS XDIE 2DIE SET, please refer to the manufacturer's contact information provided in the product packaging or visit their official website for support.

Thank you for taking the time to read and understand these safety instructions. Your adherence to these guidelines will help ensure a safe and enjoyable reloading experience.

# About Us

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