

# SINCLAIR FLASHHOLE REAMERS - SINCLAIR INTERNATIONAL FLASH HOLE REAMER, 0.081"

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These tools are designed to ream flash holes to specific diameters rather than debur. The handloader addresses three issues when using this tool. 1) It enlarges the holes just enough for the die maker's decapping pins to go through without getting stuck. 2) It removes any burrs left in the flash hole during manufacturing. 3) Each flash hole will be exactly the same size ensuring uniform ignition. This three-piece tools have a stainless steel guide that centers the reamer in the primer pocket, a knurled stainless steel handle and either a .0625" or .081" reamer for small or standard flash holes.



## Attributes

- Name: [SINCLAIR INTERNATIONAL FLASH HOLE REAMER, 0.081"](#)
- Manufacturer: [SINCLAIR INTERNATIONAL](#)
- Product no.: 749008617
- Mfr. No.: 073081
- Caliber: 264/6.5 mm (.264)
- Delivery weight: 0.043kg
- Shipping height: 10mm
- Shipping width: 10mm
- Shipping length: 64mm

## Item details

Made in USA

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# Safety Instruction Guide for SINCLAIR FLASHHOLE REAMERS

## Introduction

Thank you for choosing the SINCLAIR FLASHHOLE REAMERS. This guide provides important safety information, usage instructions, and contact details to ensure the safe operation and maintenance of your reamer. Please read this guide thoroughly before using the product.

## General Safety Guidelines

- Ensure all safety instructions are followed to minimize risks associated with the use of this tool.
- Keep the reamer and its components out of reach of children and vulnerable individuals.
- Always inspect the reamer before use for signs of damage or wear.
- Use the tool only for its intended purpose, which is to ream flash holes in ammunition cases.
- Wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the tool.
- Be aware of your surroundings and ensure a safe working environment free from distractions.

## Specific Safety Precautions for Use

### • Hazard Awareness:

- The reamer can create sharp edges and burrs. Handle with care to avoid cuts.
- Ensure that your hands are dry and free from any substances that could affect grip.

### • Proper Handling:

- Always hold the reamer by its handle and avoid touching the cutting edges.
- Use the tool in a welllit area to ensure visibility during operation.

### • Usage Limitations:

- Do not use the reamer on materials other than specified for its use (i.e., flash holes in ammunition cases).
- Avoid excessive force while using the reamer to prevent damage to the tool or injury.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all required materials, including the reamer, a clean work surface, and any necessary PPE.
- Ensure that the ammunition cases are clean and free from debris.

### 2. Using the Reamer:

- Insert the reamer into the primer pocket of the ammunition case.
- Align the reamer carefully to ensure it is centered.
- Turn the knurled handle gently to begin reaming the flash hole.
- Apply consistent pressure, ensuring the reamer passes through the hole without excessive force.
- After reaming, remove the tool and check the flash hole for uniformity.

### 3. PostUse Care:

- Clean the reamer with a soft cloth to remove any residue after use.
- Store the reamer in a safe, dry location away from children and pets.

## **Disposal Instructions**

- Dispose of the reamer and any damaged components in accordance with local regulations.
- If the reamer is no longer functional, consider recycling the stainless steel components where facilities exist.

## **Contact Information for Further Support**

For any inquiries related to the safety or use of the SINCLAIR FLASHHOLE REAMERS, please refer to the contact information provided by your retailer or manufacturer. Ensure you have your product details available for assistance.

## **Conclusion**

By following these safety guidelines and instructions, you can ensure a safe and effective experience with your SINCLAIR FLASHHOLE REAMERS. Always prioritize safety and do not hesitate to seek assistance if you have any questions or concerns regarding the use of this tool.

# About Us

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