

# MATCH GRADE FULL LENGTH SIZING DIES - 308 WINCHESTER BUSHING FULL LENGTH DIE

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## Ensure Accurate Resizing for Your 300 PRC Loads

The Hornady+ match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [308 WINCHESTER BUSHING FULL LENGTH DIE](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749005670
- Mfr. No.: 544359
- Diameter (in): -
- Die Style: Full Length Sizing Dies
- Náboje: 308 Winchester
- Delivery weight: 0.295kg
- Shipping height: 36mm
- Shipping width: 33mm
- Shipping length: 124mm
- UPC: 090255543599

## Item details

Made in USA

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# Safety Instruction Guide for MATCH GRADE FULL LENGTH SIZING DIES 308 WINCHESTER BUSHING FULL LENGTH DIE

## Introduction

Thank you for choosing the Hornady Match Grade Full Length Sizing Dies for your reloading needs. This guide provides important safety information and instructions to ensure the safe and effective use of this product. Please read this guide thoroughly before using the dies.

## General Safety Guidelines

- Always wear appropriate safety gear, including safety glasses and gloves, when using reloading equipment.
- Keep the work area clean and organized to prevent accidents.
- Ensure that the dies are used only for their intended purpose: resizing and reloading 308 Winchester cartridges.
- Store the dies in a safe, dry place out of reach of children and pets.
- Be aware of the potential hazards associated with handling ammunition components and reloading materials.

## Specific Safety Precautions for Use

- Ensure that the dies are compatible with your reloading press before use.
- Check the dies for any damage or defects before installation. Do not use damaged dies.
- Follow the manufacturer's instructions for adjusting the sizing bushings to avoid oversizing your case necks.
- Use only the recommended bushings for your specific application. Bushings are available in .002 inch increments.
- Do not exceed the recommended bullet tension as this may lead to unsafe loading conditions.
- Keep fingers and hands clear of moving parts during operation to prevent injury.
- Ensure that all components used in the reloading process are in good condition and meet safety standards.

## Instructions for Installation and Usage

### 1. Installation of the Die:

- Secure the die in the reloading press according to the manufacturer's instructions.
- Adjust the die to the desired position for sizing the case body and neck.

### 2. Selecting the Bushing:

- Choose the appropriate neck sizing bushing based on the desired bullet tension.
- Install the bushing into the die, ensuring it is seated properly.

### 3. Sizing the Cases:

- Insert the empty case into the shell holder of the reloading press.
- Operate the press to size the case body, bump the shoulder, and size the neck with the selected bushing.
- Remove the resized case and inspect it for proper sizing.

#### 4. **Bumping the Shoulder:**

- If using the Match Grade Neck Die, follow the same installation instructions but only size the neck and bump the shoulder without body sizing.

#### 5. **Decapping:**

- Utilize the selfcentering decap spindle with the oring spindle tensioner for efficient decapping.
- Ensure that the headed decap pin is in place before starting the process.

## **Disposal Instructions**

- Dispose of any unused or damaged components according to local regulations.
- Do not throw away ammunition or reloading components in regular trash.
- Contact your local waste management authority for proper disposal methods of hazardous materials.

## **Contact Information for Further Support**

For any questions or concerns regarding the safety or use of the Hornady Match Grade Full Length Sizing Dies, please refer to the manufacturer's website or customer support for assistance.

By following these guidelines and instructions, you can ensure a safe and effective reloading experience with your Hornady Match Grade Full Length Sizing Dies. Always prioritize safety and stay informed about best practices in reloading.

# About Us

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