

# SINCLAIR FLASHHOLE REAMERS - 0.0625" FLASHHOLE REAMER

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These tools are designed to ream flash holes to specific diameters rather than debur. The handloader addresses three issues when using this tool. 1) It enlarges the holes just enough for the die maker's decapping pins to go through without getting stuck. 2) It removes any burrs left in the flash hole during manufacturing. 3) Each flash hole will be exactly the same size ensuring uniform ignition. This three-piece tool has a stainless steel guide that centers the reamer in the primer pocket, a knurled stainless steel handle and either a .0625" or .081" reamer for small or standard flash holes.



## Attributes

- Name: [0.0625" FLASHHOLE REAMER](#)
- Manufacturer: [SINCLAIR INTERNATIONAL](#)
- Product no.: 749005418
- Mfr. No.: 073000
- Caliber: 264/6.5 mm (.264)
- Delivery weight: 0.045kg
- Shipping height: 10mm
- Shipping width: 13mm
- Shipping length: 64mm

## Item details

Made in USA

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# Safety Instruction Guide for SINCLAIR FLASHHOLE REAMERS

## Introduction

Thank you for choosing the SINCLAIR FLASHHOLE REAMERS. These tools are specifically designed to ream flash holes to precise diameters, enhancing the performance of your handloading process. This guide provides essential safety instructions to ensure safe and effective use of the product.

## General Safety Guidelines

- Always read and understand the instructions before using the product.
- Keep the tool out of reach of children and unauthorized users.
- Inspect the tool for any damage before use. Do not use if damaged.
- Use the tool only for its intended purpose as described in this guide.
- Wear appropriate personal protective equipment, such as safety glasses, during use.
- Be aware of your surroundings and ensure a safe working environment.

## Specific Safety Precautions for Use

- Ensure that the reamer is properly centered in the primer pocket before use to avoid accidents.
- Do not apply excessive force when using the tool to prevent injury or damage.
- Keep hands and other body parts clear of the reamer while in operation.
- Store the tool in a safe place when not in use to prevent accidental injury.
- Follow all local regulations regarding the use and disposal of reloading tools and materials.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary materials and ensure a clean workspace.
- Inspect the SINCLAIR FLASHHOLE REAMER for any signs of damage.

### 2. Installation

- Insert the reamer into the primer pocket of the cartridge case.
- Ensure that the stainless steel guide is properly aligned to center the reamer.

### 3. Usage

- Gently rotate the handle to begin reaming the flash hole.
- Apply light and consistent pressure to ensure an even cut.
- Periodically check the size of the flash hole to ensure uniformity.
- After reaming, inspect the flash hole for any remaining burrs or debris.

### 4. PostUsage Care

- Clean the reamer after each use to maintain its performance.
- Store the tool in a protective case to prevent damage.

## Disposal Instructions

- Dispose of any damaged or worn tools in accordance with local waste disposal regulations.

- Do not dispose of tools in regular household waste. Check for local recycling programs for metal tools.
- Ensure that all materials used in conjunction with the tool, such as cartridge cases, are disposed of safely.

## **Contact Information for Further Support**

For any safety inquiries or concerns regarding the SINCLAIR FLASHHOLE REAMERS, please refer to the manufacturer's website or contact their customer support team directly.

Thank you for your attention to these safety guidelines. Your safety is our priority.

# About Us

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