

# FULL LENGTH DIE SETS - RCBS FULL LENGTH 2-DIE SET 308 WIN

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

Full length die sets are for bottleneck rifle and pistol cases, and they include a full length sizing die and a seater die. The full length die will bump the shoulder of the case to extent the die is adjusted up or down in the press. We suggest using a cartridge headspace gage tool to get the correct shoulder bump. The full length die also sizes the body of the case so it will chamber easily for the next firing, then the die decaps the spent primer. The expander ball passes through the neck of the case and sizes the neck to the correct tension. Cases must be lubricated before full length sizing. The RCBS seater dies for bottleneck cases will seat bullets correctly in full length sized cases or neck sized cases. These seater dies have a built-in crimp ring to enable you to crimp the case into the bullet if you wish to. The seater die is easily adjusted to crimp or not to crimp by raising or lowering the die position in the press. Full length 2 die sets are the basic building block of the reloading process. Many shooters wear out multiple barrels or rifles using just one full length reloading die set. We recommend that new reloaders start with a full length die set and learn how to set the dies up correctly before they jump in to other types of reloading dies.



## Attributes

- Name: [RCBS FULL LENGTH 2-DIE SET 308 WIN](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004634
- Mfr. No.: 15501
- Cartridge: 308 Winchester
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.612kg
- Shipping height: 43mm
- Shipping width: 114mm
- Shipping length: 150mm
- UPC: 076683155016

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for RCBS Full Length 2 Die Set 308 Win
- About Us

# Safety Instruction Guide for RCBS Full Length 2 Die Set 308 Win

## Introduction

Thank you for choosing the RCBS Full Length 2 Die Set for your reloading needs. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this guide carefully before using the die set.

## General Safety Guidelines

- Ensure safe use of the die set by following all instructions.
- Be aware of potential hazards associated with reloading, including the handling of ammunition components.
- Use the die set only for its intended purpose: reloading bottleneck rifle cases, specifically the .308 Winchester.
- Always work in a wellventilated area to avoid inhaling any dust or fumes.
- Keep the die set and all reloading components out of reach of children and vulnerable individuals.
- Regularly check for product recalls or safety updates via the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment, including safety glasses and gloves, when handling reloading materials.
- Ensure that cases are properly lubricated before sizing to prevent stuck cases in the die.
- Use a cartridge headspace gauge tool to check shoulder bump for proper fit.
- Do not exceed recommended loads as specified in reloading manuals.
- Keep your workspace clean and organized to prevent accidents and misfires.
- Avoid distractions while reloading, and do not rush the process.

## Instructions for Installation and Usage

### 1. Setup:

- Secure the reloading press to a stable work surface.
- Install the full length sizing die into the press according to the manufacturer's instructions.
- Adjust the die until it touches the shell holder at the bottom of the stroke.

### 2. Sizing:

- Lubricate the cases thoroughly before inserting them into the press.
- Place the case into the shell holder and pull the handle to size the case.
- Check the shoulder bump using a headspace gauge tool.

### 3. Decapping:

- The die will decap the spent primer during the sizing process. Ensure that the primer catcher is in place to collect spent primers.

### 4. Seating:

- Install the seater die into the press after sizing is complete.
- Adjust the seater die to the desired bullet seating depth.

- Place a bullet on top of the case and pull the handle to seat the bullet.

#### **5. Crimping:**

- If crimping is desired, adjust the seater die to engage the built-in crimp ring.
- Raise or lower the die position to achieve the desired crimp.

#### **6. Final Checks:**

- Inspect each loaded round for consistency and quality.
- Store completed ammunition in a safe place, away from heat and humidity.

## **Disposal Instructions**

- Dispose of any unused or expired reloading materials according to local regulations.
- Do not throw away spent primers or other hazardous materials in regular trash.
- Contact local waste management authorities for proper disposal methods.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the RCBS Full Length 2 Die Set, please refer to the manufacturer's website or contact your local retailer.

By following these safety instructions, you can ensure a safe and enjoyable reloading experience. Always prioritize safety and take the necessary precautions when handling reloading tools and materials.

# About Us

## Brownells UK

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