

# FULL LENGTH DIE SETS - RCBS FULL LENGTH 2-DIE SET 6.5X55MM SWEDISH

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

Full length die sets are for bottleneck rifle and pistol cases, and they include a full length sizing die and a seater die. The full length die will bump the shoulder of the case to extent the die is adjusted up or down in the press. We suggest using a cartridge headspace gage tool to get the correct shoulder bump. The full length die also sizes the body of the case so it will chamber easily for the next firing, then the die decaps the spent primer. The expander ball passes through the neck of the case and sizes the neck to the correct tension. Cases must be lubricated before full length sizing. The RCBS seater dies for bottleneck cases will seat bullets correctly in full length sized cases or neck sized cases. These seater dies have a built-in crimp ring to enable you to crimp the case into the bullet if you wish to. The seater die is easily adjusted to crimp or not to crimp by raising or lowering the die position in the press. Full length 2 die sets are the basic building block of the reloading process. Many shooters wear out multiple barrels or rifles using just one full length reloading die set. We recommend that new reloaders start with a full length die set and learn how to set the dies up correctly before they jump in to other types of reloading dies.



## Attributes

- Name: [RCBS FULL LENGTH 2-DIE SET 6.5X55MM SWEDISH](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004587
- Mfr. No.: 13201
- Cartridge: 6.5 x 55 mm Swedish Mauser
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.907kg
- Shipping height: 43mm
- Shipping width: 112mm
- Shipping length: 152mm
- UPC: 076683132017

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for RCBS Full Length 2Die Set 6.5x55mm Swedish
- About Us

# Safety Instruction Guide for RCBS Full Length 2Die Set 6.5x55mm Swedish

## Introduction

Thank you for choosing the RCBS Full Length 2Die Set for 6.5x55mm Swedish. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. Please read this document carefully to understand how to handle and operate the die set safely.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as outlined in the product description.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using reloading equipment.
- Keep the work area clean and organized to prevent accidents.
- Store the die set in a secure location, out of reach of children and vulnerable individuals.
- Regularly inspect the die set for wear or damage before use. Do not use damaged equipment.
- Follow all local laws and regulations regarding ammunition reloading.

## Specific Safety Precautions for Use

- **Hazard Identification:**

- Potential for injury from sharp edges or moving parts.
- Risk of incorrect reloading leading to ammunition malfunction.

- **Avoiding Hazards:**

- Always ensure that the die set is properly secured in the reloading press before use.
- Keep hands and other body parts clear of moving parts during operation.
- Do not attempt to modify or repair the die set without proper knowledge and tools.

- **Age and Audience Specific Warnings:**

- This product is intended for use by individuals aged 18 and older. Ensure that inexperienced users are supervised by a knowledgeable adult.

## Instructions for Installation and Usage

- **Installation:**

- Ensure the reloading press is securely mounted and stable.
- Attach the full length sizing die to the press by screwing it into the die holder until tight.
- Install the seater die in the same manner, ensuring it is also securely fastened.

- **Usage:**

- Lubricate cases before sizing to prevent sticking.
- Use a cartridge headspace gauge tool to ensure correct shoulder bump.
- Adjust the seater die to crimp or not to crimp by raising or lowering the die position in the press as needed.
- Follow the reloading manual specific to your cartridge for detailed loading instructions and safety measures.

## **Disposal Instructions**

- Dispose of any spent primers and brass cases in accordance with local regulations.
- Do not dispose of any components in regular household waste.
- Check with local authorities for proper disposal methods for hazardous materials.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of this product, please refer to the manufacturer's website or contact their customer support for assistance. Additionally, stay informed about product recalls and safety updates through the EU's Safety Gate platform.

Thank you for your attention to safety and responsible use of the RCBS Full Length 2Die Set. Happy reloading!

# About Us

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