

# MATCH GRADE BUSHING - HORNADY MATCH GRADE BUSHING/.242

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The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [HORNADY MATCH GRADE BUSHING/.242](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749003017
- Mfr. No.: 594242
- Diameter (Breech): -
- Diameter (in): .242
- Delivery weight: 0.023kg
- Shipping height: 15mm
- Shipping width: 43mm
- Shipping length: 79mm
- UPC: 090255592429

## Item details

Made in USA

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# MATCH GRADE BUSHING Safety Instructions

## Introduction

Thank you for choosing the Hornady Match Grade Bushing. This product is designed for precise reloading and is made to ensure safety and effectiveness. Please read this safety instruction guide carefully to understand how to use the product safely and effectively.

## General Safety Guidelines

- Always use the product in accordance with the manufacturer's instructions.
- Ensure that the workspace is clean and free of any distractions.
- Store all components in a safe place, out of reach of children and pets.
- Inspect the product regularly for any signs of wear or damage.
- Report any unsafe products or accidents to the relevant authorities.
- Stay informed about recall updates via the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, when using the product.
- Do not exceed the recommended sizing limits to avoid damaging the brass or the bushing.
- Ensure that the bushing is properly installed before use to prevent accidents.
- Avoid using the product in environments that are wet or have high humidity.
- Keep hands and body clear of moving parts during operation.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Select the appropriate neck sizing bushing for your project.
- Ensure the bushing is clean and free from debris.
- Insert the bushing into the Match Grade Neck Die or Full Length Die until it is securely in place.

### 2. Using the Match Grade Full Length Die:

- Place the case into the die.
- Pull the handle to size the case body, bump the shoulder, and size the case neck with the selected bushing.
- Inspect the sized case for proper fit and tension.

### 3. Using the Match Grade Neck Die:

- Insert the case into the neck die.
- Pull the handle to size the neck with the installed bushing and bump the shoulder.
- Ensure that the case neck is sized correctly and fits the bullet you intend to use.

### 4. PostUse Care:

- Clean the bushings and dies after each use to maintain performance.
- Store the bushings and dies in a dry, safe location.

## Disposal Instructions

- Dispose of any damaged or worn bushings and dies in accordance with local regulations.

- Do not dispose of the product in regular household waste if it contains hazardous materials.
- Check local guidelines for proper disposal methods.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the Hornady Match Grade Bushing, please refer to the official Hornady website or contact their customer support.

Thank you for your attention to these safety instructions. Enjoy your reloading experience with the Hornady Match Grade Bushing!

# About Us

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