

# GEN II UNIVERSAL FLASHHOLE DEBURRING TOOL - UNIVERSAL FLASH HOLE DEBURRING TOOL GEN 2, TOOL ONLY

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The Lastest version of our Model 1000 flash hole deburring tool features stainless steel construction and chip clearance slots which alleviate the tendency of the tool to collect chips in the end of the cutting shaft. This tool is inserted in the case mouth and uses the web of the case as a safety stop. A couple of turns will remove any burrs and leave a small chamfer on the inside edge of the flash hole. Flash hole deburring is a one-time operation. Since variations of case length do not affect the use of this tool, flash hole deburring is most easily performed on brand new brass without trimming. This tool is available as the 05-1000 standard Generation II flash hole tool which consists of the cutting shaft and the tapered guide. For handloaders who perfer a large, comfortable handle, this tool is also available as the 05-1255 which includes the Sinclair large grip handle found on many of our other tools. For handloaders who already own this or our previous Model 1000 Flash Hole Deburring Tool the large Sinclair handle is available separately as the 05-1320.



## Attributes

- Name: [UNIVERSAL FLASH HOLE DEBURRING TOOL GEN 2, TOOL ONLY](#)
- Manufacturer: [SINCLAIR INTERNATIONAL](#)
- Product no.: 749002709
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224),243/6 mm (.243),25 Caliber (.257),30 Caliber (.308),32 Caliber (.312-.313),8 mm (.323),38/357 Caliber (.357-.359),35 Caliber (.358),9 mm (.355-.356),40/10 mm (.400-.401)
- Delivery weight: 0.045kg
- Shipping height: 1mm
- Shipping width: 102mm
- Shipping length: 152mm

## Item details

Made in USA

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# GEN II Universal Flashhole Deburring Tool Safety Instructions

## Introduction

Thank you for choosing the GEN II Universal Flashhole Deburring Tool. This guide provides essential safety instructions and usage guidelines to ensure your safe and effective use of this product. Please read this manual carefully before using the tool.

## General Safety Guidelines

- Ensure that the tool is used in accordance with the manufacturer's instructions.
- Always inspect the tool for any damage or wear before use. Do not use if damaged.
- Keep the tool out of reach of children and vulnerable individuals.
- Use the tool only for its intended purpose, which is to deburr flash holes in brass cases.
- Wear appropriate personal protective equipment (PPE), such as safety glasses, to protect your eyes from metal chips.
- Keep the work area clean and welllit to avoid accidents.
- Do not operate the tool under the influence of drugs or alcohol.

## Specific Safety Precautions for Use

- Always ensure that the tool is securely held when in use to prevent slippage.
- Be cautious of sharp edges on the tool; handle with care to avoid cuts.
- Ensure that the casing is stable and secure in your hand or on a stable surface while deburring.
- Avoid placing fingers near the cutting shaft during operation.
- Do not force the tool; if you encounter resistance, stop and check for obstructions.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that you have a clean and stable work surface.
- Gather all necessary materials, including the GEN II Universal Flashhole Deburring Tool and the brass cases you intend to deburr.

### 2. Using the Tool:

- Insert the cutting shaft of the tool into the mouth of the brass case.
- Use the web of the case as a safety stop to ensure proper positioning.
- Rotate the tool gently for a couple of turns to remove any burrs and create a small chamfer on the inside edge of the flash hole.
- Inspect the flash hole after use to ensure that it is clean and free of burrs.

### 3. PostUse Care:

- Clean the tool after each use to remove any metal chips or debris.
- Store the tool in a safe place, away from moisture and direct sunlight.

## Disposal Instructions

- Dispose of any metal chips and debris in accordance with local regulations.
- When the tool reaches the end of its useful life, dispose of it responsibly, following local waste disposal

guidelines for metal products.

## Contact Information for Further Support

For any safety inquiries or further support regarding the GEN II Universal Flashhole Deburring Tool, please refer to the manufacturer's contact information provided with your product packaging.

## Conclusion

By following these safety instructions, you will ensure a safe and effective experience with your GEN II Universal Flashhole Deburring Tool. Always prioritize safety and proper usage to maximize the performance of your tool. Thank you for your attention to these guidelines.

# About Us

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