

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .258

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .258](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002483
- Mfr. No.: B-258
- Diameter (in): .258
- Delivery weight: 0.045kg
- Shipping height: 3mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 815145024480

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .258 Safety Instructions](#)
- [About Us](#)

# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .258 Safety Instructions

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .258. This product is designed to help you achieve precise neck sizing for your cartridges. To ensure your safety and the effective use of this product, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Always use the neck sizing bushings in accordance with the manufacturer's instructions.
- Ensure that the work area is clean and free from obstructions before using the product.
- Keep the product out of reach of children and other vulnerable individuals.
- Inspect the product before use for any signs of damage or wear.
- Report any unsafe conditions or accidents to the appropriate authorities.
- Regularly check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Wear appropriate safety gear, such as safety glasses, when using the neck sizing bushings.
- Handle the bushings with care to avoid injury from sharp edges.
- Do not exceed the recommended sizing limits to avoid damaging your brass or affecting the neck tension.
- If the brass has hardened, consider turning the bushing over for tighter sizing only as an emergency measure.
- Ensure that the markings on the bushing are facing down when using the emergency sizing method.
- Avoid using the bushing with Forster or RCBS dies, as they are not interchangeable.

## Instructions for Installation and Usage

### 1. Selecting the Right Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to select the appropriate bushing.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installing the Bushing:

- Ensure that your die is clean before installation.
- Insert the bushing into the neck sizer die, ensuring it is seated properly.
- Secure the die to your reloading press according to the press's instructions.

### 3. Using the Bushing:

- Insert the brass case into the die and lower the ram of the press.
- Apply steady pressure until the case is sized.
- Carefully remove the sized case and inspect it for proper neck tension.

### 4. Emergency Sizing:

- If necessary, turn the bushing over with the markings facing down for tighter sizing.
- Use this method only if the brass has hardened and is not holding the bullet properly.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not throw the product in regular household waste. Check for recycling options in your area.

## **Contact Information for Further Support**

For any questions or concerns regarding the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .258, please refer to the manufacturer's support resources. Always ensure that you are following the most current safety guidelines and product instructions.

Thank you for prioritizing safety while using the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .258. Enjoy your reloading experience!

# About Us

## Brownells UK

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