

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .245

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .245](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002475
- Mfr. No.: B-245
- Diameter (in): .245
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024350

## Item details

Made in USA

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# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .245 Safety Instructions Guide

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .245. This guide provides important safety instructions to ensure the proper and safe use of this product, in compliance with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before using the product.

## General Safety Guidelines

- Ensure safe use of this nonfood product by following all instructions.
- Be aware that this product is designed for specific applications and should not be used for unintended purposes.
- Regularly check for updates or recalls related to this product through the EU Safety Gate platform.
- Report any unsafe products or accidents to the relevant authorities immediately.
- Keep this guide for future reference.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, such as safety glasses, when using this product.
- Handle the neck bushings with care to avoid injury or damage to the product.
- Ensure that the bushing is properly fitted to the die before use to avoid accidents.
- Do not exceed recommended pressures or specifications when using the neck sizer die.
- If the brass has hardened, use the emergency step of turning the bushing over with markings facing down only when necessary.
- Keep out of reach of children and vulnerable individuals.

## Instructions for Installation and Usage

### 1. Selecting the Correct Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to find the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installation:

- Ensure that your die is clean and free of debris.
- Insert the bushing into the die, ensuring it fits snugly.
- If using the bushing in the emergency position (markings facing down), ensure it is secured properly.

### 3. Usage:

- Insert the case into the die and apply consistent pressure to size the neck.
- Monitor the sizing process and check for any signs of excessive resistance or difficulty.
- After sizing, inspect the case neck for proper tension and fit.

### 4. PostUsage:

- Clean the bushing and die after use to maintain performance.
- Store the bushing in a safe, dry place away from children.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not dispose of this product in regular household waste. Instead, follow recycling guidelines specific to metal products in your area.

## **Contact Information for Further Support**

For any safety inquiries regarding this product, please refer to the provided contact information from the manufacturer or authorized distributor.

Thank you for your attention to these safety instructions. Proper use and care of the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .245 will ensure your safety and the product's longevity.

# About Us

## Brownells UK

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