

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .242

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .242](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002462
- Mfr. No.: B-242
- Diameter (in): .242
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024329

## Item details

Made in USA

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# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .242 Safety Instructions

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .242. This product is designed for precision reloading and to ensure optimal neck sizing for your cartridges. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- Ensure safe handling of all reloading equipment and components.
- Always follow the manufacturer's instructions and guidelines.
- Store the product in a safe, dry place away from children and pets.
- Inspect the product before use for any signs of damage or wear.
- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling reloading materials.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Do not exceed the recommended sizing limits as specified by the manufacturer.
- Ensure the bushing is properly seated in the die before use.
- When using the bushing, maintain a firm grip and avoid applying excessive force.
- If the brass has hardened and does not hold the bullet, consider turning the bushing over for a tighter fit, but use this method only as an emergency measure.
- Avoid using the bushing with Forster or RCBS dies, as they are not interchangeable.
- Keep the work area clean and organized to prevent accidents.

## Instructions for Installation and Usage

### 1. Measuring for the Correct Bushing Size:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to allow for approximately .001" of brass spring back, ensuring correct neck tension.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installing the Bushing:

- Ensure your neck sizer die is clean and free from debris.
- Insert the bushing into the neck sizer die, ensuring it is seated properly.
- Check that the bushing is oriented correctly, with the markings facing up unless using it in the emergency inverted position.

### 3. Using the Bushing:

- Place the case into the die and apply steady pressure to size the neck.
- Avoid excessive force; if resistance is felt, check the fit and alignment.
- After sizing, inspect the case neck for proper tension and fit.

### 4. PostUse Care:

- Clean the bushing after use to prevent corrosion and ensure longevity.
- Store the bushing in a protective case or designated storage area.

## **Disposal Instructions**

- Dispose of any damaged or unusable bushings in accordance with local regulations.
- Recycle materials where possible, ensuring that all components are handled safely.

## **Contact Information for Further Support**

For any inquiries regarding safety or product usage, please refer to the appropriate contact channels provided by your retailer or manufacturer. Ensure you have the product details ready for a more efficient response.

By following these safety instructions, you can ensure a safe and effective reloading experience with the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .242. Thank you for your attention to safety, and happy reloading!

# About Us

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