

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .331

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .331](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002441
- Mfr. No.: B-331
- Diameter (in): .331
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145025210

## Item details

Made in USA

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# Safety Instruction Guide for NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .331

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .331. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before using the product.

## General Safety Guidelines

- **Product Safety:** This product is designed for safe use when applied according to the guidelines provided. Ensure that you are familiar with the product and its intended use.
- **Enhanced Recalls:** Stay informed about any recalls or safety notices related to this product. Follow the instructions provided in the event of a recall.
- **Online Shopping:** If purchased online, ensure that the retailer complies with safety standards similar to those of physical stores.
- **Special Consumer Focus:** Extra caution should be exercised if the product is used by vulnerable groups, including children. Keep out of reach of children.
- **EU Contact Point:** For any safety inquiries, please refer to the relevant EUbased contact point.
- **Rapid Alerts:** Stay updated on safety alerts related to this product through the EU Safety Gate platform.

## Specific Safety Precautions for Use

### • Hazard Identification:

- Improper use of the neck sizing bushing can result in incorrect sizing of cartridge cases, leading to potential firearm malfunction.
- The bushing can become damaged if dropped or mishandled, which may pose a safety risk.

### • Avoiding Hazards:

- Always inspect the bushing for damage before use. Do not use if there are visible signs of wear or damage.
- Ensure that the bushing is compatible with your specific reloading equipment.
- Use protective eyewear when working with reloading equipment to prevent injury.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before beginning the installation process.
- Ensure that your workspace is clean and free from distractions.

### 2. Installation:

- Carefully remove the neck sizing bushing from its packaging.
- Insert the bushing into the appropriate die according to the manufacturer's instructions.
- Ensure that the bushing is seated securely in the die.

### 3. Usage:

- Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003" to select the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".
- When using the bushing, ensure that the markings are facing down towards the case for standard sizing. For tighter sizing, turn the bushing over with the markings facing up.
- Always perform a test sizing on a dummy cartridge before sizing actual cases.

#### 4. **PostUsage:**

- After use, clean the bushing to remove any residue or debris.
- Store the bushing in a safe and dry location, away from moisture and extreme temperatures.

## **Disposal Instructions**

- Do not dispose of the neck sizing bushing in regular household waste.
- Contact your local waste management authority for guidance on proper disposal methods for metal products.

## **Contact Information for Further Support**

For any additional questions or concerns regarding the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .331, please refer to the manufacturer's customer support resources or consult your retailer for assistance.

Thank you for your attention to these safety instructions. Your safety and satisfaction are our top priorities. Enjoy your reloading experience!

# About Us

## Brownells UK

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