

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .291

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .291](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002402
- Mfr. No.: B-291
- Diameter (in): .291
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024817

## Item details

Made in USA

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# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .291 Safety Instructions

## Introduction

Thank you for purchasing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .291. This product is designed to assist you in achieving precise neck sizing for your reloading needs. To ensure safe and effective use of this product, please carefully read and follow these safety instructions.

## General Safety Guidelines

- Product Safety: Ensure safe use of this nonfood product by following the instructions provided.
- Enhanced Recalls: Be aware that standardized recall notices may be issued for dangerous products. Stay informed about any recalls.
- Online Shopping: If purchased online, ensure that the platform meets safety requirements similar to those of physical stores.
- Special Consumer Focus: Extra precautions should be taken if the product is used by vulnerable groups, such as children.
- EU Contact Point: For safety inquiries, refer to the contact information provided by the retailer or manufacturer.
- Rapid Alerts: Monitor the EU's Safety Gate platform for faster updates on unsafe products.

## Specific Safety Precautions for Use

- Always inspect the neck bushing for any signs of damage or wear before use.
- Ensure that the bushing is properly seated in the die before proceeding with sizing.
- Use the bushing only with compatible dies; do not attempt to interchange with Forster or RCBS dies.
- Avoid excessive force when sizing cases to prevent damage to both the bushing and the case.
- If the brass has hardened and does not hold the bullet, consider turning the bushing over for a tighter fit.
- Keep the product out of reach of children to prevent accidental injury.

## Instructions for Installation and Usage

### 1. Selecting the Right Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to allow for brass spring back.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installation:

- Ensure your reloading press is set up correctly according to the manufacturer's instructions.
- Insert the neck sizing bushing into the die, ensuring it is seated securely.
- Adjust the die to the desired height for proper sizing.

### 3. Usage:

- Place the case in the shell holder and raise the ram to bring the case into contact with the bushing.
- Apply consistent and moderate pressure to size the neck of the case.
- After sizing, inspect the case to ensure proper neck tension.

### 4. PostUsage Care:

- Clean the bushing after use to remove any debris or residue.
- Store the bushing in a safe, dry place to prevent corrosion or damage.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Recycle materials whenever possible, ensuring that metal components are disposed of properly.

## **Contact Information for Further Support**

For any questions or concerns regarding the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .291, please refer to the contact information provided by your retailer or manufacturer. They will assist you with any safety inquiries or product support you may need.

By following these safety instructions, you can ensure a safe and effective reloading experience with your NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .291. Thank you for choosing our product.

# About Us

## Brownells UK

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