

NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .289

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .289](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002401
- Mfr. No.: B-289
- Diameter (in): .289
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024794

Item details

Made in USA

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NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .289 Safety Instructions

Introduction

Thank you for purchasing the L.E. Wilson Steel Neck Sizer Die Bushing .289. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this document carefully to understand how to use the neck sizing bushing properly and safely.

General Safety Guidelines

- Ensure that the neck sizing bushing is used only for its intended purpose—sizing the neck of rifle cartridges.
- Always inspect the bushing for any signs of damage or wear before use. Do not use a damaged bushing.
- Keep all components and tools out of reach of children and pets to prevent accidents.
- Follow all manufacturer guidelines and recommendations for use and maintenance.
- Store the neck sizing bushing in a dry, cool place to prevent corrosion and damage.

Specific Safety Precautions for Use

- Use appropriate personal protective equipment (PPE), such as safety glasses, when handling reloading equipment.
- Be cautious when handling brass cases, as they can have sharp edges.
- Avoid using excessive force when resizing cases, as this can lead to equipment failure or personal injury.
- If the brass has hardened and is difficult to resize, consider using the bushing in the reverse position as an emergency measure.
- Always measure the neck diameter of your loaded cartridge before selecting the appropriate bushing size to ensure proper neck tension.

Instructions for Installation and Usage

1. Selecting the Correct Bushing Size

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from the measurement to select the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

2. Installation of the Neck Bushing

- Ensure that your reloading die is clean and free from debris.
- Insert the neck sizing bushing into the die according to the manufacturer's instructions.
- Make sure the bushing is seated properly and securely.

3. Using the Neck Bushing

- Place the brass case into the shell holder of your reloading press.
- Raise the ram to bring the case into contact with the neck sizing bushing.
- Apply steady, even pressure to resize the neck of the case.
- After resizing, lower the ram and remove the case from the shell holder.

4. PostUse Inspection

- After resizing, inspect the case neck for any signs of damage or irregularity.
- Clean the bushing after use to prevent buildup of residue and ensure longevity.

Disposal Instructions

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Recycle brass cases according to your local recycling guidelines.
- Do not dispose of products in regular household waste if they contain hazardous materials.

Contact Information for Further Support

For any questions or concerns regarding the use of the L.E. Wilson Steel Neck Sizer Die Bushing .289, please refer to the manufacturer's website or customer support resources.

By following these safety instructions, you can ensure a safe and effective reloading experience. Thank you for choosing L.E. Wilson products.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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