

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .324

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .324](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002374
- Mfr. No.: B-324
- Diameter (in): .324
- Delivery weight: 0.032kg
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145025142

## Item details

Made in USA

# Table of Contents

- Startpage
- NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .324 Safety Instructions
- About Us

# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .324 Safety Instructions

## Introduction

Thank you for choosing the L.E. Wilson Steel Neck Sizer Die Bushing .324. This product is designed to help you achieve precise neck sizing for your cartridges. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- **Product Safety:** This product is intended for use in reloading ammunition and should be used only as directed. Ensure that all safety measures are followed to prevent accidents.
- **Enhanced Recalls:** Regularly check for recall notices related to this product. If a recall is issued, follow the provided instructions for returning the product or receiving a remedy.
- **Online Shopping:** When purchasing this product online, ensure that the retailer complies with safety regulations to guarantee your protection.
- **Special Consumer Focus:** This product is not intended for use by children. Keep out of reach of minors to prevent accidental injury.
- **EU Contact Point:** For any safety inquiries regarding this product, please refer to the designated EU contact point provided by the retailer.
- **Rapid Alerts:** Stay informed about product safety by checking the EU's Safety Gate platform for updates on unsafe products.

## Specific Safety Precautions for Use

- **Avoid Improper Handling:** Always handle the bushing with care. Do not apply excessive force when resizing cases.
- **Protective Gear:** Wear safety glasses and gloves while working with reloading equipment to protect against potential injury.
- **Check Compatibility:** Ensure that the bushing is compatible with your reloading equipment. This bushing will not interchange with Forster or RCBS dies.
- **Inspect Before Use:** Before using the bushing, inspect it for any signs of damage or wear. Do not use if damaged.
- **Emergency Use:** Turning the bushing over for tighter sizing should only be done in emergencies, such as when brass has hardened. Use caution and ensure you understand the implications of this adjustment.

## Instructions for Installation and Usage

### 1. Measure Cartridge Neck Diameter:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" to determine the appropriate bushing size.

### 2. Measure Neck Wall Thickness:

- Measure the neck wall thickness of your case.
- Multiply the thickness by two.
- Add the diameter of your bullet.
- Subtract .002" to .003" to find the correct bushing size.

### 3. Installation:

- Insert the bushing into the neck sizer die according to the manufacturer's instructions.
- Ensure it is seated properly to avoid misalignment during use.

#### 4. Usage:

- Place the case into the die and apply even pressure to resize the neck.
- If using the bushing in reverse for tighter sizing, ensure the markings are facing down towards the case.

#### 5. PostUse Inspection:

- After resizing, inspect the case neck for proper tension and fit before loading.

## Disposal Instructions

- **Responsible Disposal:** Dispose of any damaged or worn bushings in accordance with local regulations.
- **Recycling:** If applicable, recycle materials where possible to reduce environmental impact.

## Contact Information for Further Support

For further assistance or inquiries about safety concerns, please refer to the contact information provided by your retailer or manufacturer. Always ensure that you have the latest information regarding product safety and usage.

By following these safety instructions, you can ensure a safe and effective experience while using the L.E. Wilson Steel Neck Sizer Die Bushing .324. Thank you for your attention to safety and for choosing our product.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)