

# STEEL NECK BUSHINGS - REDDING 73 STYLE STEEL BUSHING/.268

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Heat treated steel bushings. The sizing diameters are hand polished with a surface hardness of Rc 60-62 to reduce sizing effort. Bushings are available throughout the range of .185" thru .368" in .001" increments. The last three digits of the part (#RD73XXX) denotes bushing size. View other sizes: .185" to .250" .251" to .305" .306 to .368"



## Determining Redding Bushing Size

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer or a dial caliper. Then, simply subtract .001" from the cartridge that had the smallest average neck diameter. This diameter bushing will generally size case necks just enough to create the proper press fit for the bullet.

If you are using a Type "S" style die and not turning the outside of your case necks, we suggest using a bushing .002" smaller than your smallest average neck diameter, and using the expander ball included with your Type "S" die. This size bushing will still give you minimal sizing (maximizing the life of your brass) and the expander ball will insure that each cartridge has the same bullet grip.

Redding has found that when you have cases with neck wall thicknesses on the thin side of the SAAMI tolerance, your fired case will measure considerably larger (.006" to .010" larger) than your loaded rounds. In these circumstances, Redding's tests have shown that a bushing .001" larger (than the loaded round) may give you the desired bullet grip.

## Attributes

- Name: [REDDING 73 STYLE STEEL BUSHING/.268](#)
- Manufacturer: [REDDING](#)
- Product no.: 749002034
- Mfr. No.: 73268
- Diameter (in): .268
- Delivery weight: 0.032kg
- Shipping height: 8mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760732683

## Item details

Made in USA

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# Safety Instruction Guide for STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.268

## Introduction

Thank you for choosing the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.268. This guide provides essential safety instructions to ensure the safe use and handling of the product. Please read this document carefully before use to understand the risks and precautions necessary for your safety.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described in this manual.
- Always inspect the bushings for any signs of damage or wear before use.
- Keep the bushings out of reach of children and vulnerable individuals to prevent accidental injury.
- Follow all local regulations and guidelines regarding the use of metalworking tools and equipment.
- Be aware of your surroundings and ensure a clean and safe workspace to avoid accidents.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Wear appropriate personal protective equipment (PPE) including safety glasses, gloves, and hearing protection when working with bushings.
- Avoid direct contact with sharp edges to prevent cuts or injuries.
- Do not exceed the recommended sizing limits (.185" to .368") to avoid equipment failure or personal injury.
- Ensure that the bushings are securely fitted before operation to prevent dislodging during use.
- Use caution when handling heated or treated materials to prevent burns or other injuries.

## Instructions for Installation and Usage

### 1. Preparation

- Ensure that you have the correct size bushing for your application, indicated by the last three digits of the part number (#RD73XXX).
- Gather all necessary tools and equipment for installation.

### 2. Installation

- Clean the area where the bushing will be installed to ensure a proper fit.
- Carefully insert the bushing into the designated area, ensuring it is aligned correctly.
- Secure the bushing using appropriate fastening methods as per your equipment's requirements.

### 3. Usage

- Once installed, operate your equipment according to the manufacturer's instructions.
- Monitor the bushing during use for any signs of wear or damage.
- If any unusual sounds or performance issues occur, stop using the equipment immediately and inspect the bushing.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations for metal waste.
- Do not dispose of bushings in regular household waste.
- Consider recycling the material if possible, ensuring that all local recycling guidelines are followed.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or product support, please consult the manufacturer or the retailer from whom you purchased the product. They will provide you with the necessary assistance and information.

Thank you for your attention to these safety instructions. Your safety is our priority, and we hope you have a successful experience with the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.268.

# About Us

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