

# STEEL NECK BUSHINGS - 0.225" STEEL NECK BUSHING

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Heat treated steel bushings. The sizing diameters are hand polished with a surface hardness of Rc 60-62 to reduce sizing effort. Bushings are available throughout the range of .185" thru .368" in .001" increments. The last three digits of the part (#RD73XXX) denotes bushing size. View other sizes: .185" to .250" .251" to .305" .306 to .368"



## Determining Redding Bushing Size

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer or a dial caliper. Then, simply subtract .001" from the cartridge that had the smallest average neck diameter. This diameter bushing will generally size case necks just enough to create the proper press fit for the bullet.

If you are using a Type "S" style die and not turning the outside of your case necks, we suggest using a bushing .002" smaller than your smallest average neck diameter, and using the expander ball included with your Type "S" die. This size bushing will still give you minimal sizing (maximizing the life of your brass) and the expander ball will insure that each cartridge has the same bullet grip.

Redding has found that when you have cases with neck wall thicknesses on the thin side of the SAAMI tolerance, your fired case will measure considerably larger (.006" to .010" larger) than your loaded rounds. In these circumstances, Redding's tests have shown that a bushing .001" larger (than the loaded round) may give you the desired bullet grip.

## Attributes

- Name: [0.225" STEEL NECK BUSHING](#)
- Manufacturer: [REDDING](#)
- Product no.: 749002012
- Mfr. No.: 73225
- Diameter (in): .225
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760732256

## Item details

Made in USA

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# Safety Instruction Guide for STEEL NECK BUSHINGS 0.225"

## Introduction

Thank you for choosing the STEEL NECK BUSHINGS 0.225". This product is designed for reliable performance in various applications. To ensure your safety and the proper use of this product, please read and follow these safety guidelines carefully.

## General Safety Guidelines

- Always inspect the bushings before use for any signs of damage or wear.
- Ensure that the bushing size is appropriate for your application.
- Use the bushings only for their intended purpose.
- Keep the bushings out of reach of children and vulnerable individuals.
- Report any unsafe products or incidents to the relevant authorities.
- Check for updates on recalls via the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Wear appropriate personal protective equipment (PPE) such as gloves and safety goggles when handling the bushings.
- Avoid using the bushings in environments where they may be exposed to extreme temperatures or corrosive substances.
- Do not modify or alter the bushings in any way, as this may compromise their safety and effectiveness.
- Ensure that all connections are secure before operating any equipment that uses these bushings.
- If you notice any unusual noises or performance issues during use, stop immediately and inspect the bushings.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and equipment before starting the installation.
- Ensure that the work area is clean and free of obstructions.

### 2. Installation:

- Select the correct size bushing for your application. Refer to the last three digits of the part number (#RD73XXX) for size identification.
- Carefully insert the bushing into the designated area, ensuring it is properly aligned.
- Use appropriate fastening methods to secure the bushing in place, following the manufacturer's specifications.

### 3. Usage:

- Operate the equipment in accordance with the manufacturer's guidelines.
- Monitor the performance of the bushings during use and check for any signs of wear or damage regularly.

### 4. PostUse:

- After use, inspect the bushings for any signs of damage.

- Clean the bushings as needed, following appropriate cleaning methods for the materials involved.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not dispose of bushings in regular household waste. Check with local waste management facilities for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the STEEL NECK BUSHINGS 0.225", please consult the manufacturer or your local distributor for assistance. It is important to have access to reliable support for any safety inquiries.

Thank you for following these safety instructions. Your adherence to these guidelines will help ensure safe and effective use of the STEEL NECK BUSHINGS 0.225".

# About Us

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