

# STEEL NECK BUSHINGS - REDDING 73 STYLE STEEL BUSHING/.309

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Heat treated steel bushings. The sizing diameters are hand polished with a surface hardness of Rc 60-62 to reduce sizing effort. Bushings are available throughout the range of .185" thru .368" in .001" increments. The last three digits of the part (#RD73XXX) denotes bushing size. View other sizes: .185" to .250" .251" to .305" .306 to .368"



## Determining Redding Bushing Size

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer or a dial caliper. Then, simply subtract .001" from the cartridge that had the smallest average neck diameter. This diameter bushing will generally size case necks just enough to create the proper press fit for the bullet.

If you are using a Type "S" style die and not turning the outside of your case necks, we suggest using a bushing .002" smaller than your smallest average neck diameter, and using the expander ball included with your Type "S" die. This size bushing will still give you minimal sizing (maximizing the life of your brass) and the expander ball will insure that each cartridge has the same bullet grip.

Redding has found that when you have cases with neck wall thicknesses on the thin side of the SAAMI tolerance, your fired case will measure considerably larger (.006" to .010" larger) than your loaded rounds. In these circumstances, Redding's tests have shown that a bushing .001" larger (than the loaded round) may give you the desired bullet grip.

## Attributes

- Name: [REDDING 73 STYLE STEEL BUSHING/.309](#)
- Manufacturer: [REDDING](#)
- Product no.: 749002004
- Mfr. No.: 73309
- Diameter (in): .309
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760733093

## Item details

Made in USA

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# Safety Instruction Guide for STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.309

## Introduction

Thank you for choosing the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.309. This guide provides essential safety instructions and usage information to ensure your safety and the optimal performance of the product. Please read this guide thoroughly before use.

## General Safety Guidelines

- Ensure that the product is used in accordance with all applicable safety standards and regulations.
- Regularly inspect the bushings for any signs of wear or damage before use.
- Store the bushings in a dry and safe environment to prevent corrosion or damage.
- Keep the product out of reach of children and vulnerable individuals.
- Report any unsafe products or incidents to the relevant authorities.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling the bushings.
- Avoid using the bushings if they are damaged or show signs of excessive wear.
- Do not exceed the recommended sizing diameters to prevent equipment damage or personal injury.
- Ensure that the bushing is correctly installed before use to avoid accidents.
- Be cautious when working with tools and machinery that utilize the bushings to prevent accidents.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and equipment before starting the installation.
- Ensure that the work area is clean and free from hazards.

### 2. Installation:

- Select the appropriate bushing size based on the last three digits of the part number (#RD73XXX).
- Carefully insert the bushing into the designated area, ensuring a snug fit.
- Secure the bushing according to the manufacturer's instructions to prevent it from loosening during use.

### 3. Usage:

- Follow the specific guidelines for the machinery or tools that will utilize the bushing.
- Monitor the performance of the bushing during operation and stop immediately if any unusual behavior is observed.
- After use, clean the bushing to remove any debris or contaminants.

## Disposal Instructions

- Dispose of any damaged or worn bushings in accordance with local waste disposal regulations.
- Do not dispose of the bushings in regular household waste.

- Consider recycling options if available in your area.

## **Contact Information for Further Support**

For any inquiries or support regarding the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.309, please reach out to the appropriate contact point as indicated on the product packaging or documentation.

By following these safety instructions, you can ensure the safe and effective use of your STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.309. Thank you for your attention to safety and compliance with the EU General Product Safety Regulation.

# About Us

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