

# STEEL NECK BUSHINGS - REDDING 73 STYLE STEEL BUSHING/.304

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Heat treated steel bushings. The sizing diameters are hand polished with a surface hardness of Rc 60-62 to reduce sizing effort. Bushings are available throughout the range of .185" thru .368" in .001" increments. The last three digits of the part (#RD73XXX) denotes bushing size. View other sizes: .185" to .250" .251" to .305" .306 to .368"



## Determining Redding Bushing Size

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer or a dial caliper. Then, simply subtract .001" from the cartridge that had the smallest average neck diameter. This diameter bushing will generally size case necks just enough to create the proper press fit for the bullet.

If you are using a Type "S" style die and not turning the outside of your case necks, we suggest using a bushing .002" smaller than your smallest average neck diameter, and using the expander ball included with your Type "S" die. This size bushing will still give you minimal sizing (maximizing the life of your brass) and the expander ball will insure that each cartridge has the same bullet grip.

Redding has found that when you have cases with neck wall thicknesses on the thin side of the SAAMI tolerance, your fired case will measure considerably larger (.006" to .010" larger) than your loaded rounds. In these circumstances, Redding's tests have shown that a bushing .001" larger (than the loaded round) may give you the desired bullet grip.

## Attributes

- Name: [REDDING 73 STYLE STEEL BUSHING/.304](#)
- Manufacturer: [REDDING](#)
- Product no.: 749001966
- Mfr. No.: 73304
- Diameter (in): .304
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760733048

## Item details

Made in USA

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# Safety Instruction Guide for STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.304

## Introduction

Thank you for choosing the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.304. This product is designed for precision and durability in various applications. To ensure your safety and the optimal use of this product, please read and follow the instructions and guidelines provided in this safety instruction guide.

## General Safety Guidelines

- Ensure safe use of the bushing by following all instructions carefully.
- Regularly inspect the bushing for any signs of wear or damage before use.
- Only use the bushing for its intended purpose to avoid accidents.
- Store the product in a dry, cool place away from direct sunlight and moisture.
- Keep the product out of reach of children and vulnerable individuals.
- Report any unsafe conditions or incidents to the relevant authorities.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE) such as gloves and safety goggles when handling the bushing.
- Avoid using the bushing if it shows any signs of damage, such as cracks or deformities.
- Follow the manufacturer's specifications regarding sizing and installation to minimize risks.
- Do not exceed the recommended sizing diameters during use to prevent injury or equipment failure.
- Ensure that all tools used in conjunction with the bushing are in good working condition.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and equipment before beginning the installation process.
- Ensure that the work area is clean and welllit.

### 2. Installation Steps

- Identify the correct bushing size for your application based on the last three digits of the part number (#RD73XXX).
- Align the bushing with the corresponding component, ensuring a snug fit.
- Secure the bushing in place using appropriate fastening techniques as per your equipment's guidelines.
- Doublecheck that the bushing is properly installed and not loose.

### 3. Usage Instructions

- Use the bushing in accordance with the manufacturer's guidelines for optimal performance.
- Monitor the bushing during operation for any unusual sounds or vibrations.
- If any issues arise, stop using the equipment immediately and inspect the bushing.

## Disposal Instructions

- Dispose of the bushing in accordance with local regulations regarding metal waste.
- Do not discard in regular household waste.
- If the bushing is damaged or no longer usable, consider recycling options available in your area.

## Contact Information for Further Support

For any questions or concerns regarding the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.304, please refer to the manufacturer's website or customer service for assistance. Always have the product information ready when seeking support.

## Conclusion

By following these safety instructions, you can ensure a safe and effective experience with the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.304. Your safety is our priority, and we appreciate your attention to these guidelines.

# About Us

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