

# STEEL NECK BUSHINGS - REDDING 73 STYLE STEEL BUSHING/.254

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Heat treated steel bushings. The sizing diameters are hand polished with a surface hardness of Rc 60-62 to reduce sizing effort. Bushings are available throughout the range of .185" thru .368" in .001" increments. The last three digits of the part (#RD73XXX) denotes bushing size. View other sizes: .185" to .250" .251" to .305" .306 to .368"



## Determining Redding Bushing Size

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer or a dial caliper. Then, simply subtract .001" from the cartridge that had the smallest average neck diameter. This diameter bushing will generally size case necks just enough to create the proper press fit for the bullet.

If you are using a Type "S" style die and not turning the outside of your case necks, we suggest using a bushing .002" smaller than your smallest average neck diameter, and using the expander ball included with your Type "S" die. This size bushing will still give you minimal sizing (maximizing the life of your brass) and the expander ball will insure that each cartridge has the same bullet grip.

Redding has found that when you have cases with neck wall thicknesses on the thin side of the SAAMI tolerance, your fired case will measure considerably larger (.006" to .010" larger) than your loaded rounds. In these circumstances, Redding's tests have shown that a bushing .001" larger (than the loaded round) may give you the desired bullet grip.

## Attributes

- Name: [REDDING 73 STYLE STEEL BUSHING/.254](#)
- Manufacturer: [REDDING](#)
- Product no.: 749001948
- Mfr. No.: 73254
- Diameter (in): .254
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760732546

## Item details

Made in USA

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# Safety Instruction Guide for STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.254

## Introduction

Thank you for choosing the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.254. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document thoroughly before using the bushings.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the bushings for any signs of wear or damage before use.
- Report any unsafe products or incidents to the relevant authorities.
- Stay updated on any recall notices via the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling the bushings.
- Be cautious of sharp edges during installation and removal.
- Ensure that the sizing diameters are clean and free of debris before use.
- Avoid using the bushings if they show signs of damage, such as cracks or severe wear.
- Do not exceed the recommended sizing limits of .185" to .368".
- Use the bushings only with compatible equipment to prevent malfunction or accidents.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that your workspace is clean and welllit.
- Gather all necessary tools and equipment before starting.

### 2. Installation:

- Select the appropriate bushing size based on the last three digits of the part number (#RD73XXX).
- Align the bushing with the corresponding equipment.
- Carefully insert the bushing, ensuring it fits securely without forcing it.
- If resistance is felt during installation, check for alignment and debris.

### 3. Usage:

- Follow the manufacturer's guidelines for operating the equipment that utilizes the bushings.
- Monitor the performance of the bushings during use and stop immediately if any unusual noises or movements occur.
- After use, remove the bushings carefully, avoiding any sudden movements that could cause injury.

## **Disposal Instructions**

- Dispose of the bushings in accordance with local regulations regarding metal waste.
- Do not dispose of the bushings in regular household waste.
- Consider recycling the bushings if possible, as they are made from heattreated steel.

## **Contact Information for Further Support**

For any questions or concerns regarding the STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.254, please contact the manufacturer or seek assistance from your local retailer. It is essential to keep all receipts and product information for warranty and support purposes.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective experience with your STEEL NECK BUSHINGS REDDING 73 STYLE STEEL BUSHING/.254.

# About Us

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