

SPIRAL POINT "GUN" TAP - REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 3-56 THREAD

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Easier, Faster Tapping Of Through Holes In Aluminum & Steel

The Reiff & Nestor Company Spiral Point "Gun" Tap is a precision-engineered tool designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from high-speed steel, this tap ensures durability and accurate threading, making it essential for various gunsmithing applications. The spiral point design efficiently channels chips ahead of the cutting action, reducing clogging and enhancing threading efficiency. This feature is particularly beneficial when tapping through holes, as it maintains a clean cutting path and minimizes the risk of tap breakage. Specifications: Material: High-speed steel Thread Sizes Available: 3-56 6-48 8-40 Customer Insights: Users of the Reiff & Nestor Company Spiral Point "Gun" Tap appreciate its precision and reliability in threading tasks. The high-speed steel construction ensures longevity, and the spiral point design facilitates efficient chip removal, enhancing the overall threading experience. The Reiff & Nestor Company Spiral Point "Gun" Tap is a valuable addition to any gunsmith's toolkit, offering precise threading capabilities and robust construction for reliable performance.



Attributes

- Name: [REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 3-56 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748250356
- Mfr. No.: 14722
- Material: High Speed Steel
- Style: Spiral
- Threads: 3-56
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

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Safety Instruction Guide for SPIRAL POINT "GUN" TAP

Introduction

Thank you for purchasing the Reiff & Nestor Company Spiral Point "Gun" Tap. This precisionengineered tool is designed specifically for gunsmiths and firearm enthusiasts. To ensure safe and effective use, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always use personal protective equipment (PPE) such as safety goggles and gloves when operating the tap.
- Ensure that your work area is clean, welllit, and free of distractions.
- Keep the tool out of reach of children and vulnerable individuals.
- Do not use the tap for purposes other than those intended.
- Regularly inspect the tool for any signs of damage or wear before use.
- Store the tap in a safe, dry place when not in use.

Specific Safety Precautions for Use

- Be aware of the potential hazards associated with using taps:
 - Risk of injury from sharp edges and cutting tools.
 - Risk of inhalation of metal chips generated during tapping.
- Always ensure the workpiece is securely clamped to prevent movement during tapping.
- Do not apply excessive force while using the tap; let the tool do the work.
- If the tap becomes stuck, do not force it; instead, reverse the tap gently to release it.
- Use cutting oil or lubricant to reduce friction and heat during use.
- If you experience any discomfort or pain while using the tool, stop immediately and seek assistance.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the tap, cutting oil, and a suitable drill.
- Ensure the workpiece is clean and free of debris.

2. Drilling the Hole:

- Select the appropriate drill bit size for the 356 thread.
- Drill a hole into the workpiece to the required depth, ensuring it is straight and clean.

3. Tapping the Hole:

- Apply a generous amount of cutting oil to the tap and the hole.
- Insert the tap into the drilled hole, ensuring it is perpendicular to the surface.
- Turn the tap clockwise to begin cutting threads, applying light pressure.
- After every full turn, reverse the tap slightly to break the chips and prevent clogging.
- Continue until the tap reaches the desired depth.

4. Finishing Up:

- Carefully remove the tap by turning it counterclockwise.

- Clean the newly created threads and remove any metal chips.
- Inspect the threads for quality and ensure they meet specifications.

Disposal Instructions

- Dispose of any metal chips and cutting oil in accordance with local regulations.
- Do not dispose of the tap in regular household waste. Instead, check for local recycling programs for metal tools.
- Ensure that any damaged tools are disposed of safely to prevent injury.

Contact Information for Further Support

For any questions or concerns regarding the use of the Reiff & Nestor Company Spiral Point "Gun" Tap, please refer to the contact information provided with your product packaging or visit the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective experience while using the Reiff & Nestor Company Spiral Point "Gun" Tap. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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