

# PERFECT CUT™! PREMIUM TWO FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 3-36 THREAD

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PERFECT CUT™ PREMIUM TWO FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Two-Flute Taps: Spread tapping stress over two large flutes, providing more chip space, which is beneficial when tapping soft steels. These taps are popular for machine tapping and perform well in hand operations. Specifications: Material: High-speed tool steel Thread Sizes Available: 3-56 6-48 6-40 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 3-36 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748202352
- Mfr. No.:
- Material: High Speed Steel
- Style: Plug
- Threads: 3-36
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for PERFECT CUT™ Premium Two Flute Taps

## Introduction

Thank you for choosing the PERFECT CUT™ Premium Two Flute Tap by Reiff & Nestor Company. This guide provides essential safety instructions to ensure safe and effective use of this tool. Please read this document carefully before using the product.

## General Safety Guidelines

- Ensure the tap is used only for its intended purpose, which is to create threads in materials compatible with highspeed tool steel.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the tap.
- Keep the work area clean and welllit to avoid accidents and ensure precision.
- Do not use the tap if it is damaged or worn. Inspect it regularly for any signs of wear or damage.
- Keep the tap out of reach of children and untrained individuals.
- Follow all local regulations regarding the use of tools and safety equipment.

## Specific Safety Precautions for Use

- Use the tap with a suitable tapping machine or hand tool designed for the size and type of the tap.
- Ensure that the material to be tapped is securely clamped to prevent movement during the tapping process.
- Apply cutting fluid to the tap and the workpiece to reduce friction and heat during use.
- Tap at the recommended speed and feed rate to avoid breakage or damage to the tap.
- If the tap becomes stuck, stop immediately. Do not force it; instead, reverse the rotation to free it.
- Always remove the tap from the workpiece carefully to avoid damaging the threads.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the tap, tapping machine or hand tool, cutting fluid, and safety equipment.
- Ensure the workspace is clean and free of obstructions.

### 2. Setting Up:

- Secure the workpiece in a vice or clamping device to prevent movement.
- Apply cutting fluid to the tap and the workpiece.

### 3. Tapping Process:

- Insert the tap into the tapping machine or hand tool according to the manufacturer's instructions.
- Align the tap with the predrilled hole in the workpiece.
- Begin tapping at a slow and steady speed, applying light pressure.
- Monitor the process closely for any signs of difficulty or resistance.

### 4. Finishing:

- Once the desired depth is achieved, carefully reverse the tap to remove it from the workpiece.

- Clean the tap and the work area after use.

## **Disposal Instructions**

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of taps in regular household waste. Instead, check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the PERFECT CUT™ Premium Two Flute Tap, please refer to the manufacturer's contact information provided on the packaging or visit the official website.

By following these safety instructions, you can ensure a safe and efficient experience while using the PERFECT CUT™ Premium Two Flute Tap. Thank you for your attention to safety.

# About Us

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