

STEEL TAPS - REIFF & NESTOR COMPANY STEEL BOTTOM TAP 6-40 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY STEEL BOTTOM TAP 6-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748002640
- Mfr. No.:
- Material: Steel
- Style: Bottom
- Threads: 6-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for Reiff & Nestor Company Steel Taps
- About Us

Safety Instruction Guide for Reiff & Nestor Company Steel Taps

Introduction

Thank you for choosing the Reiff & Nestor Company Steel Taps. These precisionengineered tools are designed for creating and repairing internal threads in firearm components. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide. Your safety and satisfaction are our top priorities.

General Safety Guidelines

- Ensure that the Steel Taps are used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the taps.
- Keep the work area clean and welllit to avoid accidents.
- Store the Steel Taps in a dry place, away from moisture and extreme temperatures.
- Regularly inspect the taps for signs of wear or damage. Do not use damaged tools.
- Be aware of your surroundings and ensure that bystanders are at a safe distance while using the taps.
- Follow all local regulations regarding the use of tools and firearms.

Specific Safety Precautions for Use

• Hazard Identification:

- Sharp edges on the taps can cause cuts or punctures. Handle with care.
- Metal shavings produced during tapping can cause eye injuries. Always wear safety glasses.

• Avoiding Hazards:

- Do not force the tap if it becomes difficult to turn. This may indicate a blockage or misalignment.
- Ensure that the tap is properly lubricated to reduce friction and heat buildup.
- Use the taps only for their intended purpose; do not attempt to use them for other applications.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including a drill, tap handle, lubricant, and the Steel Tap.
- Ensure that the workpiece is securely clamped in place to prevent movement.

2. Drilling the Hole:

- Use a drill bit that matches the tap size for the initial hole. For example, use a 640 drill bit for the 640 tap.
- Drill to the appropriate depth for the tap being used, ensuring a clean and straight hole.

3. Tapping the Hole:

- Apply a suitable lubricant to the tap to reduce friction.
- Insert the tap into the hole, ensuring it is aligned straight.
- Turn the tap handle clockwise to begin threading. Use a slow and steady motion.
- If resistance is felt, back the tap out slightly and then continue turning to clear any debris.

4. Completing the Thread:

- Once the tap has reached the desired depth, carefully back it out while maintaining alignment.
- Clean the newly threaded hole of any metal shavings or debris.

5. PostUse Care:

- Clean the tap with a soft cloth to remove any lubricant and debris.
- Store the tap in its protective case or a safe location to prevent damage.

Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations for metal waste.
- Do not throw away in regular household trash. Consider recycling options where available.

Contact Information for Further Support

For any questions or concerns regarding the use of Reiff & Nestor Company Steel Taps, please contact the manufacturer directly. Ensure that you have the product information available for reference.

Conclusion

By following these safety instructions, you can ensure a safe and effective experience while using the Reiff & Nestor Company Steel Taps. Always prioritize safety and adhere to best practices for tool usage. Thank you for your attention to these guidelines.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk