

# STEEL TAPS - REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-40 THREAD

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## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748002440
- Mfr. No.: S80219
- Material: Steel
- Style: Bottom
- Threads: 1/4-40
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for Reiff & Nestor Company Steel Taps

## Introduction

Thank you for choosing the Reiff & Nestor Company Steel Taps. These precisionengineered tools are designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. This guide provides essential safety instructions to ensure safe usage and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure safe use of the Steel Taps by following these guidelines:
  - Always read and understand the user manual before using the product.
  - Keep the taps out of reach of children and vulnerable individuals.
  - Inspect the taps for any damage or defects before use.
  - Use the taps only for their intended purpose – creating or repairing internal threads.
  - Use appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling the taps.
  - Do not use the taps in wet or damp conditions to avoid slipping or accidents.
  - Ensure proper lighting in the work area to maintain visibility and safety.

## Specific Safety Precautions for Use

- To minimize risks while using the Steel Taps, follow these precautions:
  - Always secure the workpiece properly to prevent movement during tapping.
  - Use cutting fluid or lubricant to reduce friction and heat buildup while tapping.
  - Tap at a slow and steady pace to avoid breaking the tap or damaging the workpiece.
  - Avoid excessive force; if resistance is felt, stop and reassess the situation.
  - If the tap becomes stuck, do not force it out. Use appropriate tools to extract it safely.
  - Always clean the taps after use and store them in a safe, dry place.

## Instructions for Installation and Usage

- Follow these steps for the proper installation and usage of the Steel Taps:

### 1. Preparation:

- Gather all necessary tools and materials, including the Steel Tap, cutting fluid, and the workpiece.
- Ensure your work area is clear and organized.

### 2. Tapping Process:

- Mark the center of the hole where you want to create or repair the thread.
- Drill a pilot hole if necessary, ensuring it matches the size required for the tap being used.
- Apply cutting fluid to the tap and the workpiece to enhance performance.
- Insert the tap into the pilot hole and turn it clockwise gently to begin threading.
- After a few turns, reverse the tap slightly to break the chips and reduce friction.
- Continue tapping until the desired depth is achieved, ensuring to maintain a steady pace.

### 3. PostUse:

- Once completed, carefully remove the tap from the workpiece.
- Clean the tap with a cloth to remove any debris or cutting fluid.
- Store the tap in its designated storage place to prevent damage.

## Disposal Instructions

- To dispose of the Steel Taps safely:
  - Follow local regulations for the disposal of metal tools.
  - If the taps are damaged or no longer usable, consider recycling them at a local metal recycling facility.
  - Ensure that all sharp edges are covered to prevent injury during disposal.

## Contact Information for Further Support

- For any inquiries regarding the Reiff & Nestor Company Steel Taps, please refer to the product packaging or visit the official website for support and assistance.

By following these safety instructions, you can ensure a safe and effective experience with the Reiff & Nestor Company Steel Taps. Always prioritize safety and compliance with regulations to enhance your gunsmithing projects.

# About Us

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