

# STEEL TAPS - REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-32 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-32 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748002432
- Mfr. No.: S83006-H2
- Material: Steel
- Style: Bottom
- Threads: 1/4-32
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for STEEL TAPS REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"32 THREAD
- About Us

# Safety Instruction Guide for STEEL TAPS RIEFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"32 THREAD

## Introduction

Thank you for choosing the Reiff & Nestor Company Steel Bottom Tap. This guide provides essential safety instructions to ensure the safe and effective use of this product. By following these guidelines, you can minimize risks and enhance your experience while using the tap for gunsmithing and firearm repairs.

## General Safety Guidelines

- Always read and understand the safety instructions before using the tap.
- Ensure that the tap is suitable for your specific threading application.
- Keep the tap out of reach of children and vulnerable individuals.
- Use personal protective equipment (PPE) such as safety goggles and gloves when operating the tap.
- Inspect the tap for any signs of damage before use. Do not use if damaged.
- Store the tap in a dry and secure place when not in use to prevent accidents.

## Specific Safety Precautions for Use

- Ensure that you are working in a welllit area to avoid accidents.
- Always secure the workpiece properly before beginning the tapping process.
- Use a suitable lubricant to reduce friction and wear on the tap.
- Do not apply excessive force when tapping; let the tool do the work.
- If you encounter resistance, stop and assess the situation. Do not force the tap.
- Be aware of sharp edges and burrs that may be present on the tap and workpiece.
- Follow all local regulations regarding the use of tools and firearms.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and materials, including the tap, lubricant, and a suitable drill.
- Ensure that the workpiece is clean and free of debris.

### 2. Drilling the Hole

- Use a drill bit that matches the tap size for creating the initial hole.
- Drill to the required depth, ensuring that the hole is straight and clean.

### 3. Tapping Process

- Apply a small amount of lubricant to the tap and the hole.
- Insert the tap into the hole, ensuring it is aligned correctly.
- Turn the tap clockwise to begin cutting the threads, applying gentle pressure.
- After a few turns, reverse the tap slightly to break any chips and allow for smooth operation.
- Continue tapping until the desired depth is reached.

### 4. Finishing Up

- Once completed, carefully remove the tap from the hole.

- Clean the area to remove any metal shavings or debris.
- Inspect the threads to ensure they are clean and properly formed.

## Disposal Instructions

- Dispose of the tap in accordance with local regulations.
- Do not dispose of the tap in regular household waste if it is damaged or broken.
- Consider recycling options for metal materials where applicable.

## Contact Information for Further Support

For any safety inquiries or further support, please refer to the contact information provided by the manufacturer or retailer where you purchased the product.

By following these safety instructions, you can help ensure a safe and effective experience while using the Reiff & Nestor Company Steel Bottom Tap. Always prioritize safety and consult professionals if you are unsure about any aspect of the tapping process. Thank you for your attention to these important guidelines.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)