

# STEEL TAPS - REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-28 THREAD

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## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY STEEL BOTTOM TAP 1/4"-28 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748002428
- Mfr. No.: 24523
- Material: Steel
- Style: Bottom
- Threads: 1/4-28
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for Reiff & Nestor Company Steel Taps

## Introduction

Thank you for choosing the Reiff & Nestor Company Steel Taps. These precisionengineered tools are designed for gunsmiths and firearm enthusiasts. This safety instruction guide provides essential information to ensure the safe use of these tools in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always read and understand the instructions before using the product.
- Ensure that the workspace is clean and free from any hazards.
- Use appropriate personal protective equipment (PPE) such as safety goggles and gloves.
- Keep the tools out of reach of children and vulnerable individuals.
- Regularly inspect the tools for any signs of wear or damage before use.
- Follow local regulations regarding the use and disposal of tools.

## Specific Safety Precautions for Use

### • Potential Hazards:

- Sharp edges: The taps have sharp threads that can cause cuts.
- High torque: Excessive force can lead to tool failure or injury.
- Metal shavings: Use caution to avoid injury from metal debris during operation.

### • Avoiding Hazards:

- Always handle the taps with care.
- Use the correct tap size for the threading application.
- Ensure the workpiece is securely clamped to prevent movement.
- Use cutting oil to reduce friction and heat during threading.
- Do not exceed the recommended torque specifications to avoid breaking the tap.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the appropriate tap, drill bit, and cutting oil.
- Ensure the workpiece is clean and free of debris.

### 2. Drilling:

- Drill a hole in the workpiece using the appropriate drill bit size for the tap being used.
- Ensure the hole is perpendicular to the surface of the workpiece.

### 3. Tapping:

- Apply a small amount of cutting oil to the tap to facilitate smooth threading.
- Insert the tap into the drilled hole, ensuring it is aligned straight.
- Turn the tap clockwise gently, applying steady pressure. If resistance is felt, back off slightly to break the chip and then continue.
- After threading, remove the tap by turning it counterclockwise.

#### 4. PostUse:

- Clean the tap and work area to remove any metal shavings or debris.
- Store the taps in a safe, dry place, out of reach of children.

## Disposal Instructions

- Dispose of any damaged or worn tools according to local regulations.
- Ensure that all metal shavings and debris are collected and disposed of properly to avoid environmental hazards.

## Contact Information for Further Support

For any safety inquiries or assistance regarding the Reiff & Nestor Company Steel Taps, please refer to the provided contact point as per the EU GPSR guidelines.

By adhering to these safety instructions, you can ensure a safe and effective experience with the Reiff & Nestor Company Steel Taps. Thank you for your attention to safety.

# About Us

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