

# STEEL TAPS - REIFF & NESTOR COMPANY STEEL BOTTOM TAP 3-56 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY STEEL BOTTOM TAP 3-56 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748002356
- Mfr. No.: 11023
- Material: Steel
- Style: Bottom
- Threads: 3-56
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for STEEL TAPS REIFF & NESTOR COMPANY STEEL BOTTOM TAP 356 THREAD
- About Us

# Safety Instruction Guide for STEEL TAPS RIEFF & NESTOR COMPANY STEEL BOTTOM TAP 356 THREAD

## Introduction

Thank you for choosing the Reiff & Nestor Company Steel Bottom Tap 356 Thread. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this guide carefully before using the tap to understand the necessary precautions and procedures.

## General Safety Guidelines

- Always use the tap in accordance with the manufacturer's instructions to prevent accidents and injuries.
- Ensure the workspace is clean, welllit, and free from distractions.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the tap.
- Keep the tap out of reach of children and unauthorized users.
- Regularly inspect the tap for any signs of wear or damage before use.
- If the tap becomes damaged or shows signs of excessive wear, discontinue use immediately and replace it.

## Specific Safety Precautions for Use

- Use the tap only for its intended purpose: creating or repairing internal threads in firearm components.
- Ensure that the tap is suitable for the material you are working with (e.g., steel).
- Do not force the tap into the material; apply steady and even pressure.
- Use cutting fluid or lubricant to reduce friction and heat during use.
- Avoid using the tap in a confined space where there is limited airflow.
- Be cautious of sharp edges and burrs that may result from the tapping process; handle with care.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the tap, cutting fluid, and appropriate drill bits.
- Ensure the workpiece is securely clamped to prevent movement during tapping.

### 2. Drilling the Hole:

- Drill a pilot hole to the appropriate size for the tap (refer to the tap size chart).
- Ensure the hole is straight and clean for optimal threading.

### 3. Tapping Process:

- Apply a small amount of cutting fluid to the tap.
- Insert the tap into the pilot hole, ensuring it is perpendicular to the workpiece.
- Turn the tap slowly and steadily, applying light pressure. Use a tap wrench for better control.
- After a few turns, reverse the tap slightly to break the chips and allow for smoother cutting.
- Continue this process until the desired depth is achieved.

### 4. Completion:

- Once the threading is complete, carefully remove the tap from the hole.
- Clean the threaded hole and remove any debris or chips.

## Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of the tap in regular household waste. Check for recycling programs or hazardous waste disposal options in your area.

## Contact Information for Further Support

For any safety inquiries or further support regarding the Reiff & Nestor Company Steel Taps, please refer to the manufacturer's website or customer service. Ensure you have the product details ready for efficient assistance.

## Conclusion

By following these safety instructions, you can ensure a safe and effective experience while using the Reiff & Nestor Company Steel Bottom Tap 356 Thread. Always prioritize safety and proper technique to achieve the best results in your gunsmithing projects. Thank you for your attention to these guidelines.

# About Us

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